



# ALS Orbit Stability

Eric Norum, Mike Chin, Greg Portmann, Jonah Weber

BES Light Source Beam Stability Workshop

November 1, 2018

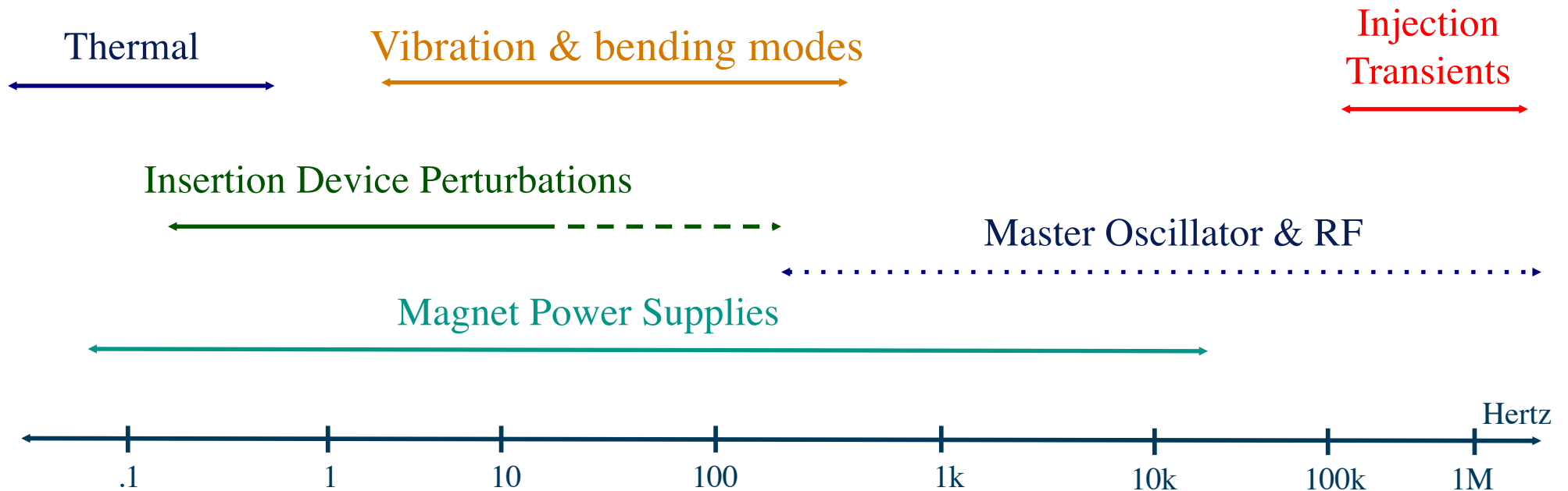


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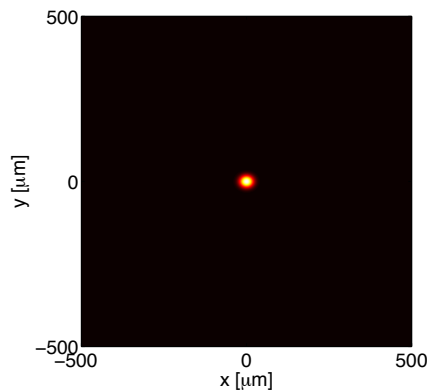
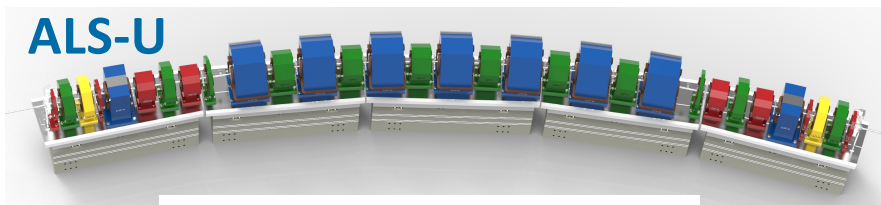
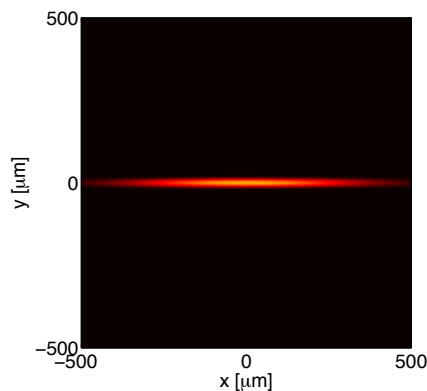
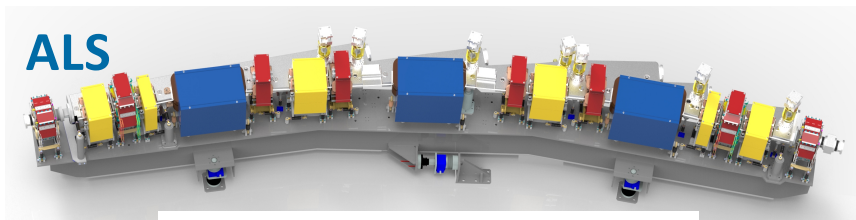
# Causes of Undesirable Orbit Motions



**Beam Position monitors (BPMs) need to measure orbits over a large range of frequencies**

**As well as, a range of beam currents, and fill patterns (single to multi-bunch fills)**

# Orbit Stability Goal (ALS and ALS-U)



Storage Ring	ALS-U	ALS
Electron Energy	2.0 GeV	1.9 GeV
Horizontal Emittance (full coupling)	<75 pm (50 pm stretch goal)	2 nm
Vertical Emittance	<75 pm (full coupling)	30 pm
ID Beam Size (x/y)	<14 μm / <14 μm	251 / 10.4 μm
Bend Beam Size (x/y)	<5 μm / <10 μm	40.3 / 7.1 μm (Center bend)

- ALS has 7 to 10 μm vertical beam sizes
- ALS-U will have 5 to 14 μm beam sizes in both planes
- The requirement is 1/10 the beam size
  - > 0.5 μm @ the Bends, 1.4 μm @ the IDs
- The goal is 1/20 the beam size
  - > 0.25 μm @ the Bends, 0.7 μm @ the IDs
- ➔ **ALS and ALS-U have similar requirements**
- ➔ **The BPM development goal is 200 nm RMS from a few days to 10 kHz**

# ALS and ALS-U BPM Needs

## Recently built 158 BPMs for ALS

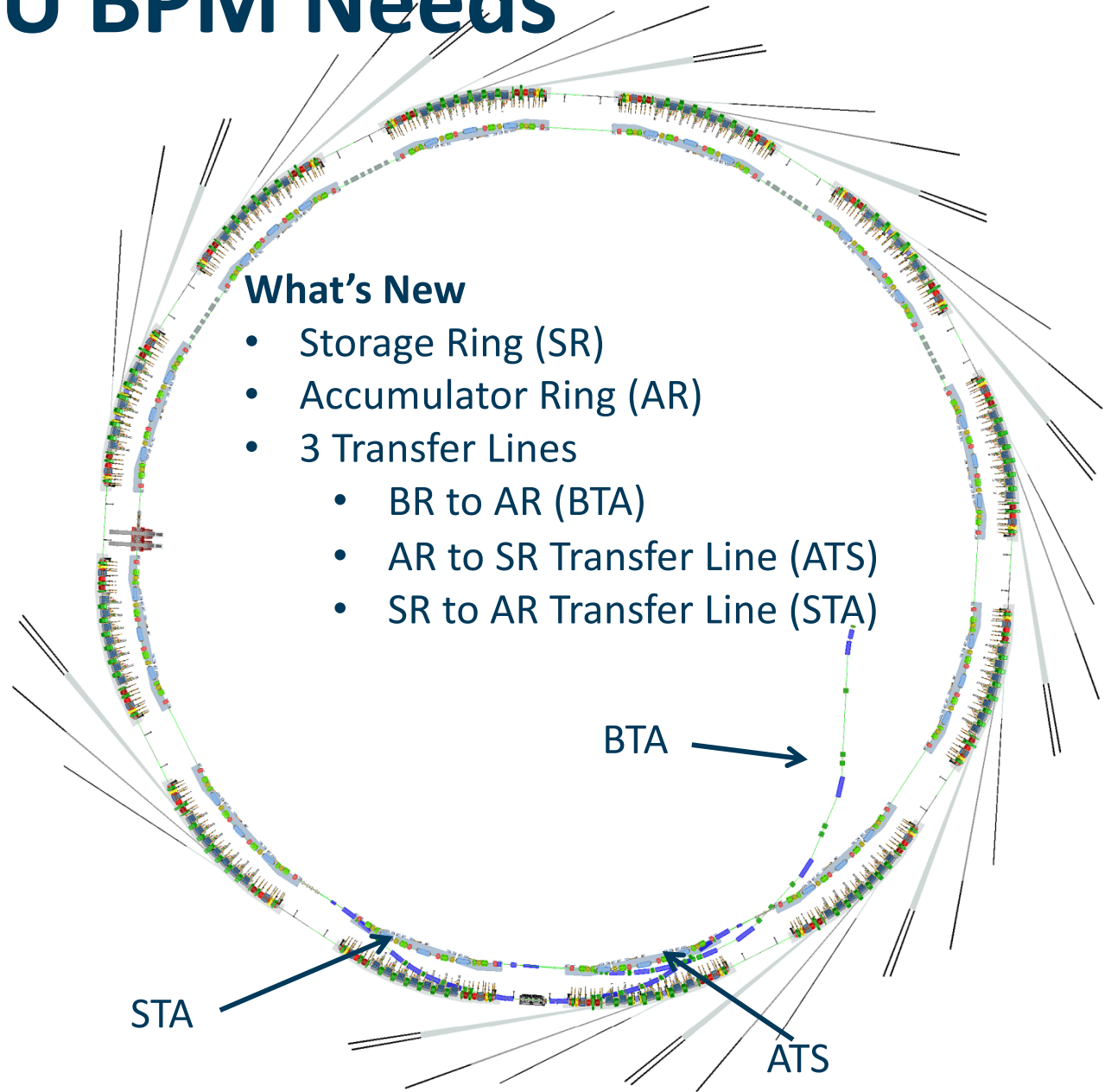
- 114 Storage Ring
- 37 Injector
- And a few spares

## ALS-U will need

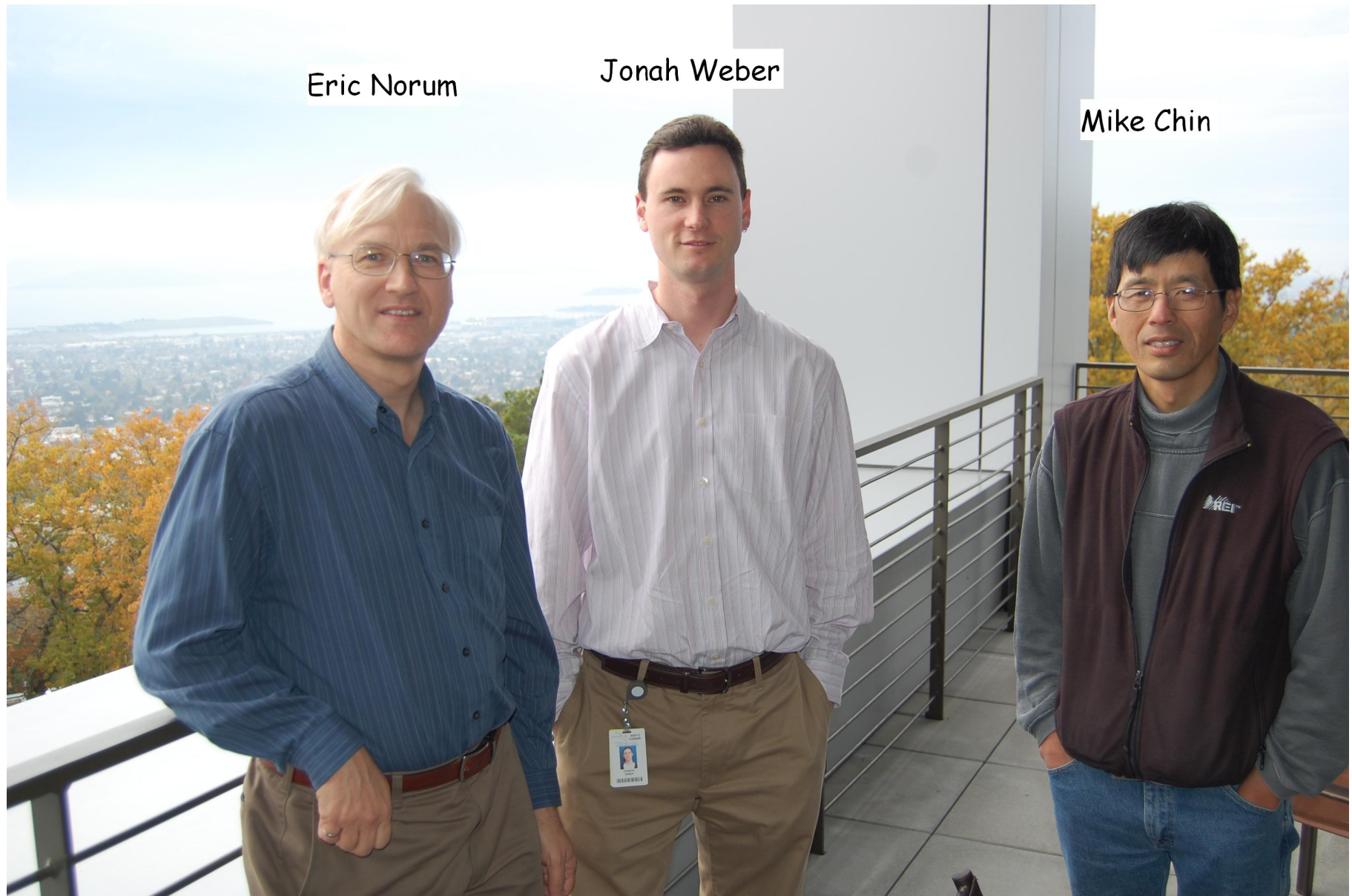
- 192 in the storage ring  
(16 /sector)
- 72 in the accumulator ring  
(6 /sector)
- ~20 in the transfer lines

## What's New

- Storage Ring (SR)
- Accumulator Ring (AR)
- 3 Transfer Lines
  - BR to AR (BTA)
  - AR to SR Transfer Line (ATS)
  - SR to AR Transfer Line (STA)



# ALS Instrumentation Group



Eric Norum

Jonah Weber

Mike Chin



Missing: Rick Lellinger who coordinates purchases, fabrication, and installation

BES Light Source Beam Stability Workshop, November 1, 2018



# The NSLS-2 BPM

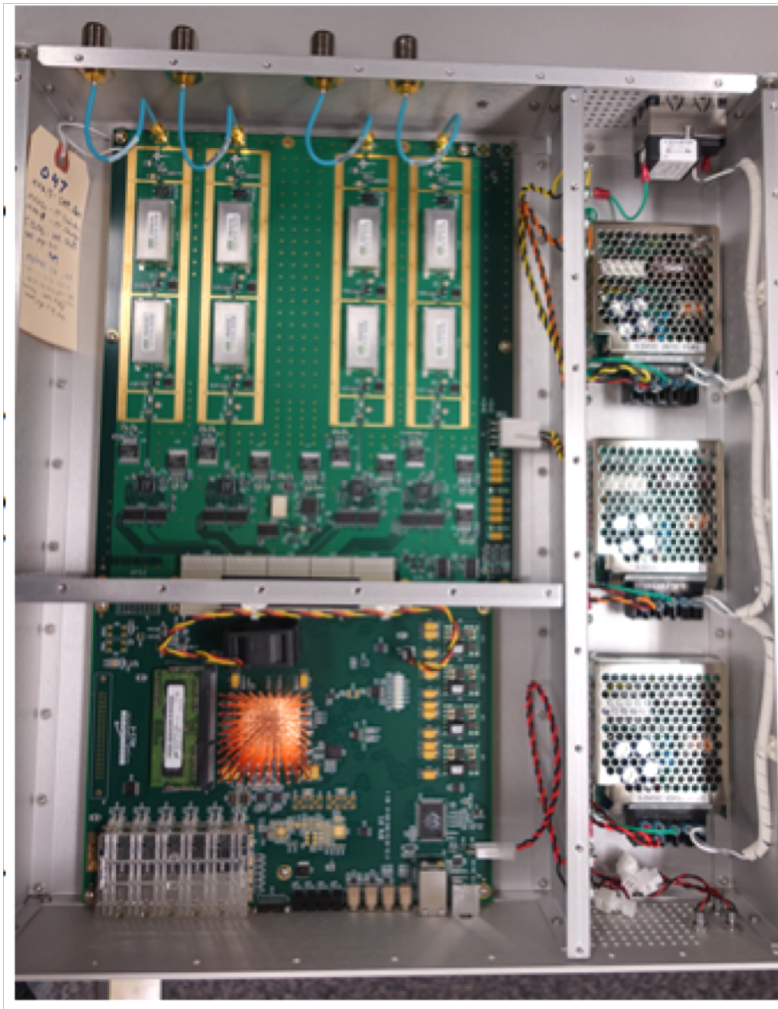


Storage Ring Thermal Racks Regulated to  $\pm 0.1\text{C}$

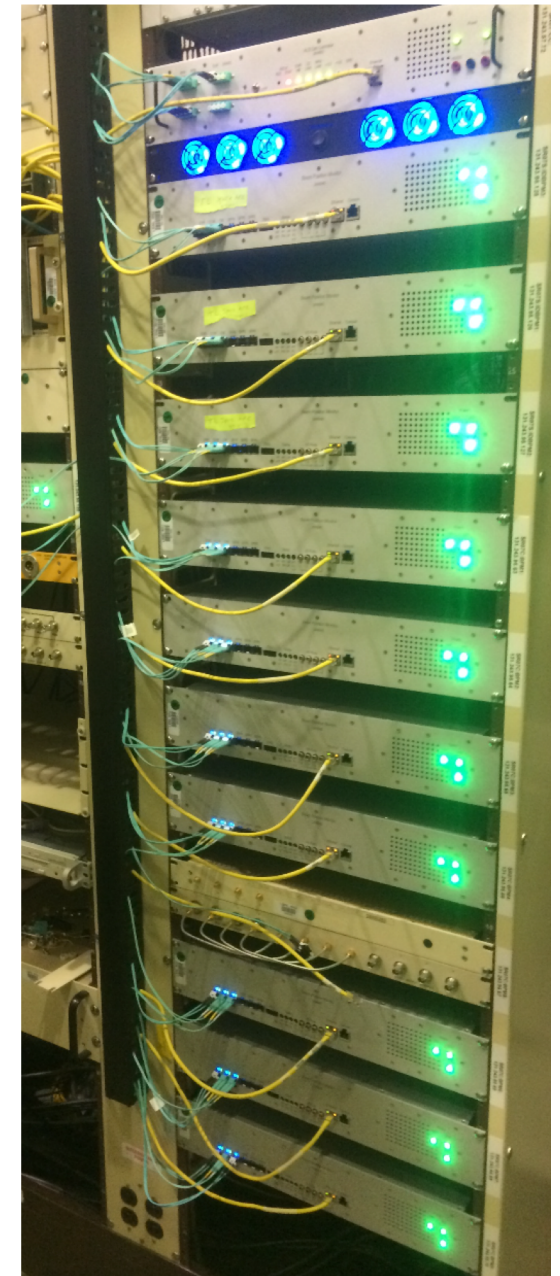
- **BNL started a new BPM development for the NSLS-II project.**
- **We helped test this BPM at ALS before NSLS-II was built (similar RF frequencies)**
- **We leveraged this development for the new ALS BPM**
- **ALS doesn't have temperature controlled racks, so we further developed the pilot tone compensation method that NSLS-II started.**

We are very grateful to the NSLS-II team for their openness and expertise!  
Kurt Vetter, Joe Mead, Kiman Ha, Yuke Tian, Marshall Maggipinto, Joe DeLong,  
Al Dellapenna, Danny Padrazo, ... . And others including Jim Sebek at SSRL.

# ALS BPM Development

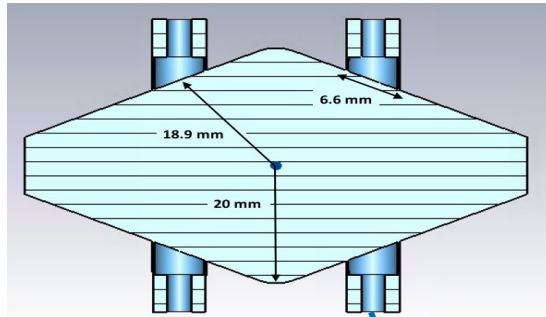


- Identical DFE as the NSLS-II BPM
- The AFE was modified for ALS

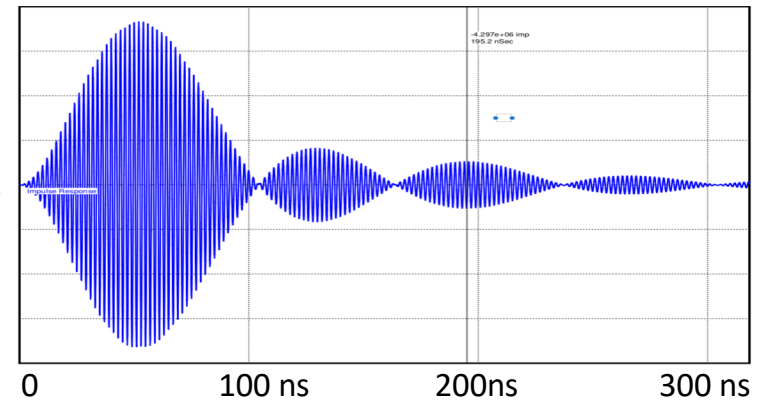
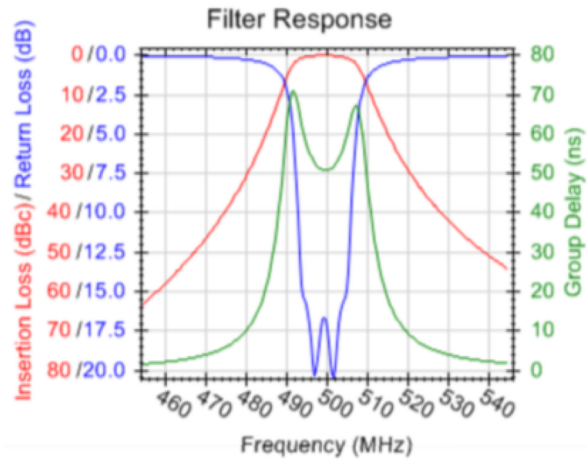
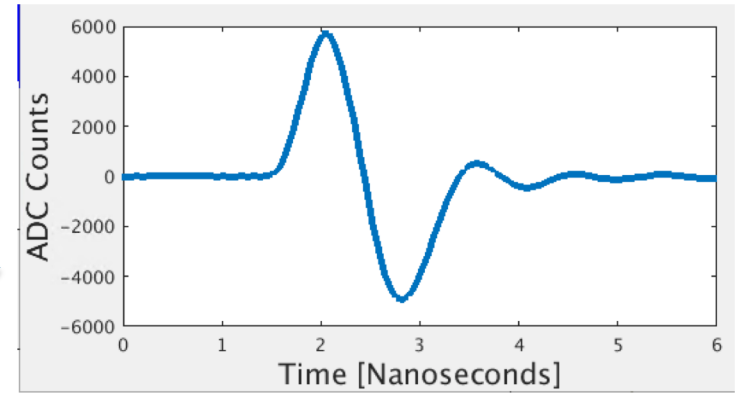


# Signal Domains

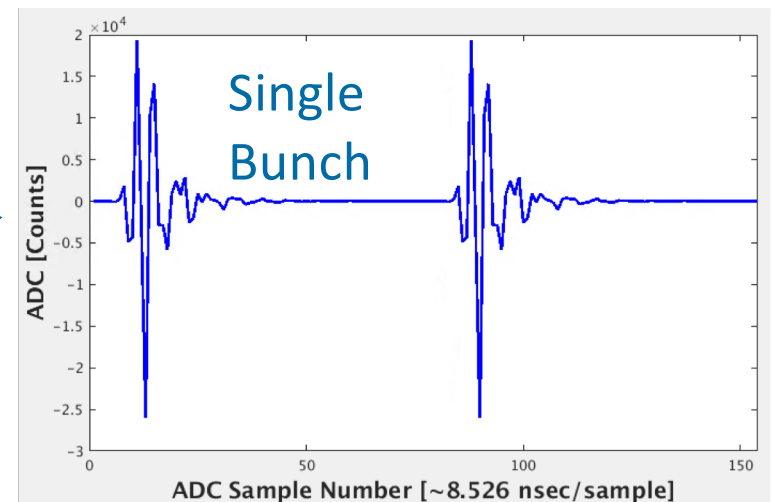
ALS Arc Chamber



Button + Cable +  
800MHz Lowpass



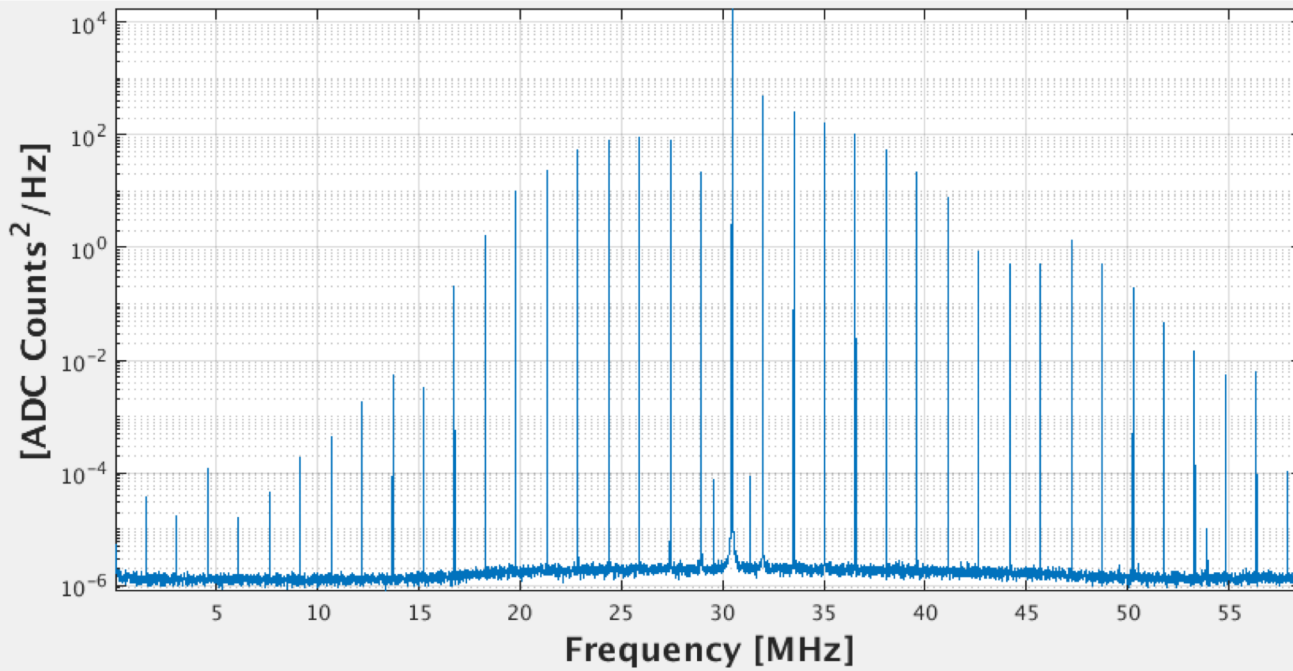
**ADC**  
~117 MHz



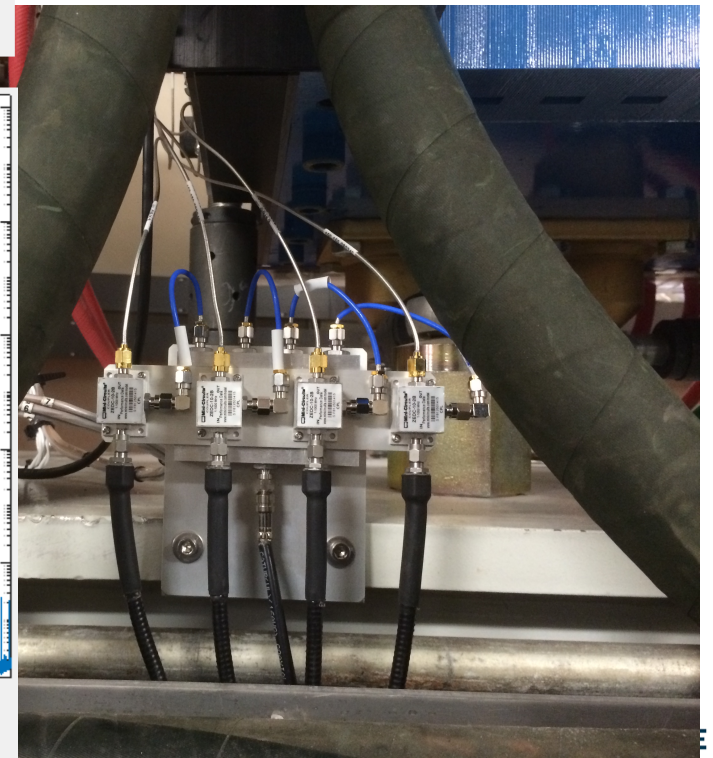
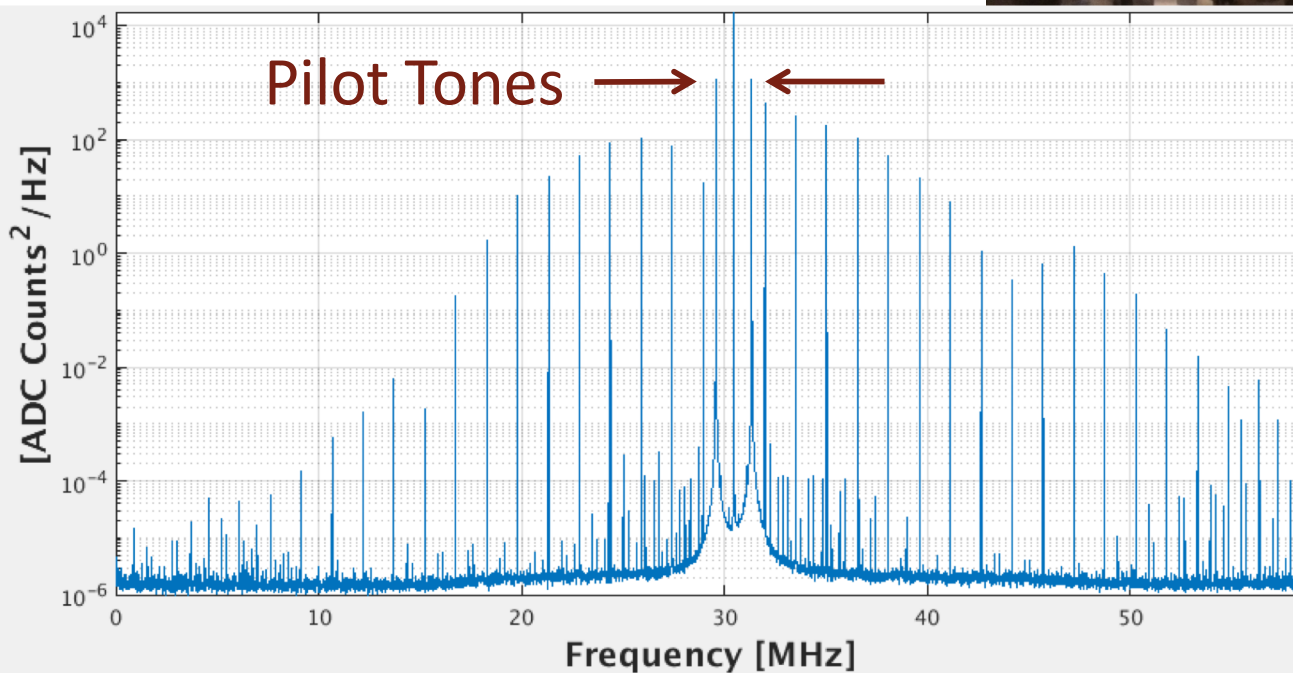
ALS arc sector BPM sensitivity is 6.25 % / mm



# BPM ADC Spectrum w/ & w/o pilot tone

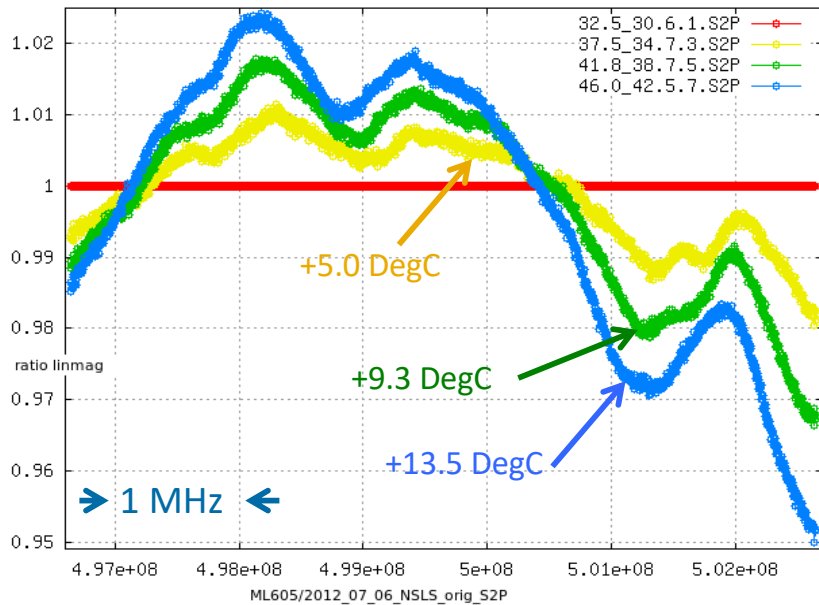


Pilot tone combiner was installed in the tunnel for temperature stability.

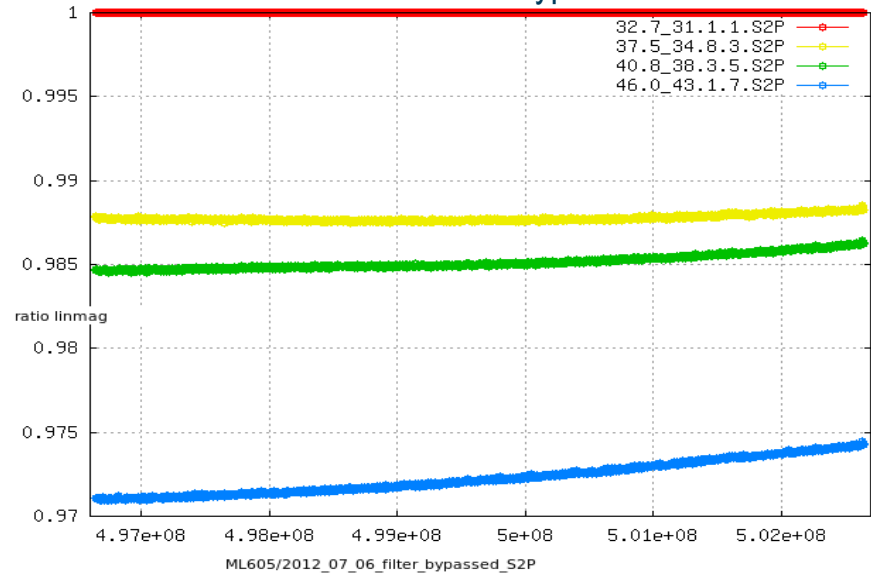


# SAW Filter Thermal Analysis

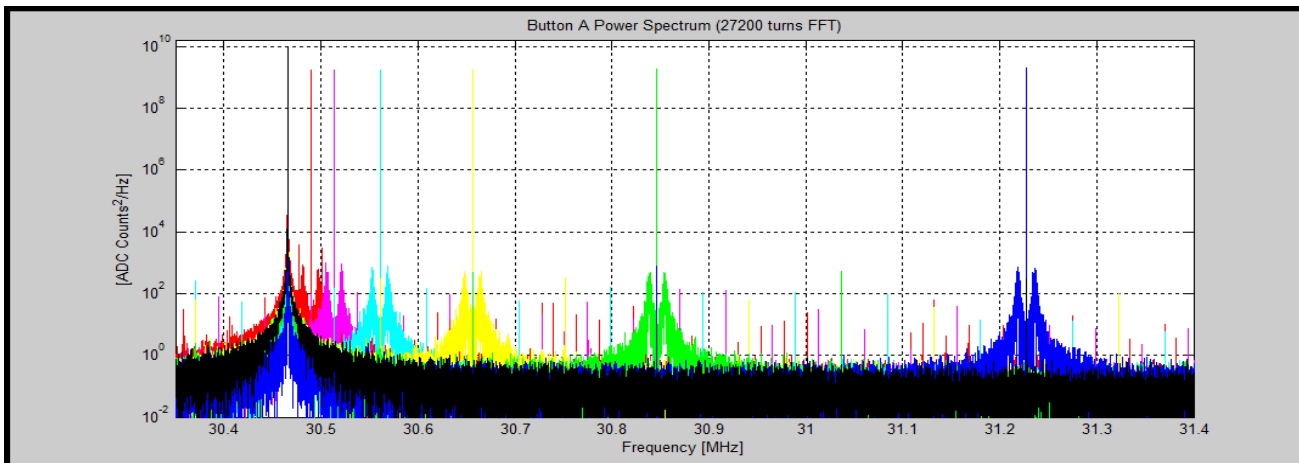
Normal BPM Channel with SAW Filters



SAW Filters Bypassed

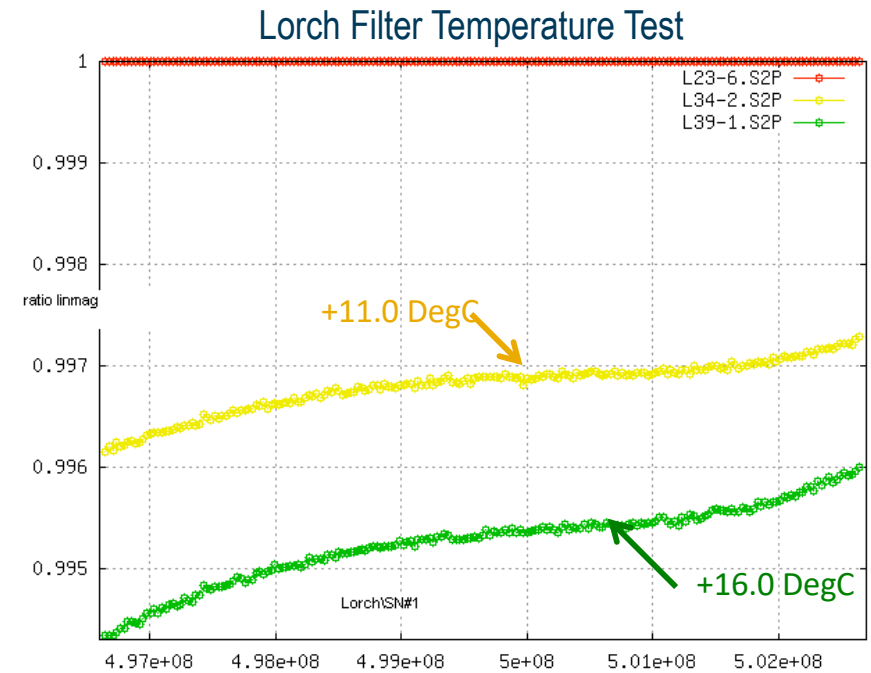
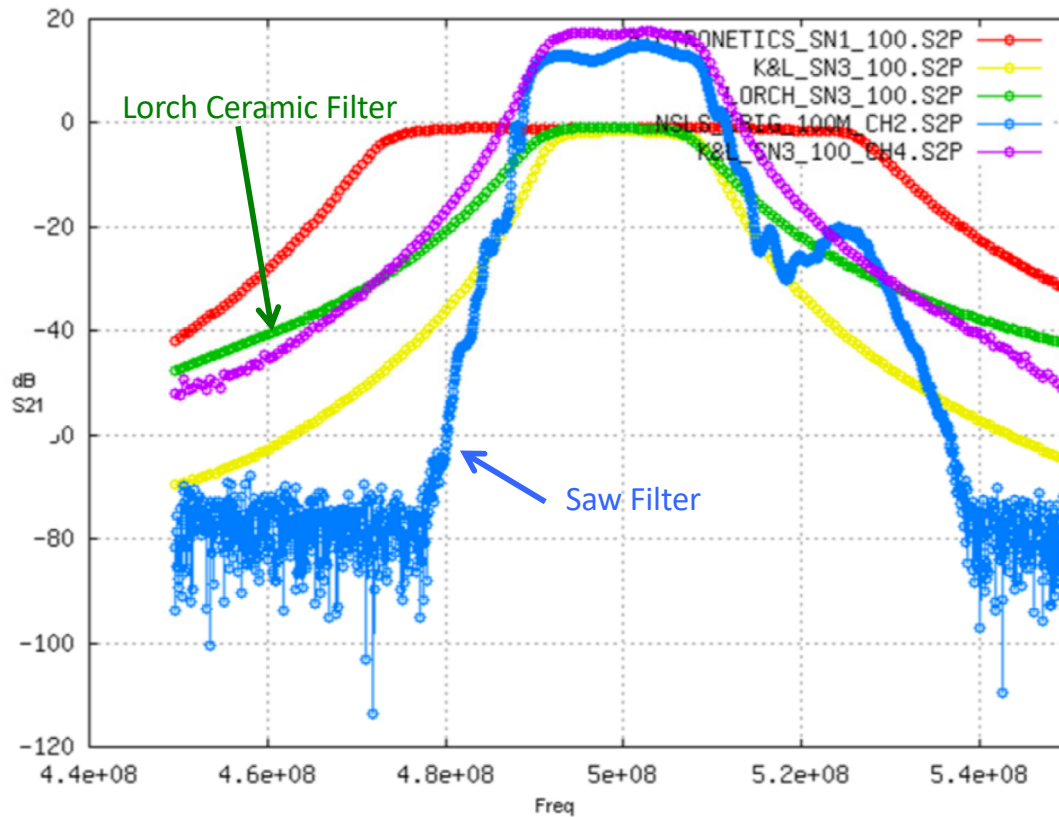


Temperature introduces a relatively curvy response in the transfer function. This indicates that a pilot tone correction can only work if the tones are close to the RF frequency. In fact, a pilot tone at +2 MHz from at RF (~499.645 MHz) would indicate that the system gain goes down with temperature, whereas at RF the gain goes up.



RF (blk) + calibration tone at 1/64, 1/32, 1/16, 1/8, 1/4, 1/2 a revolution harmonic.

# Bandpass Filter Study

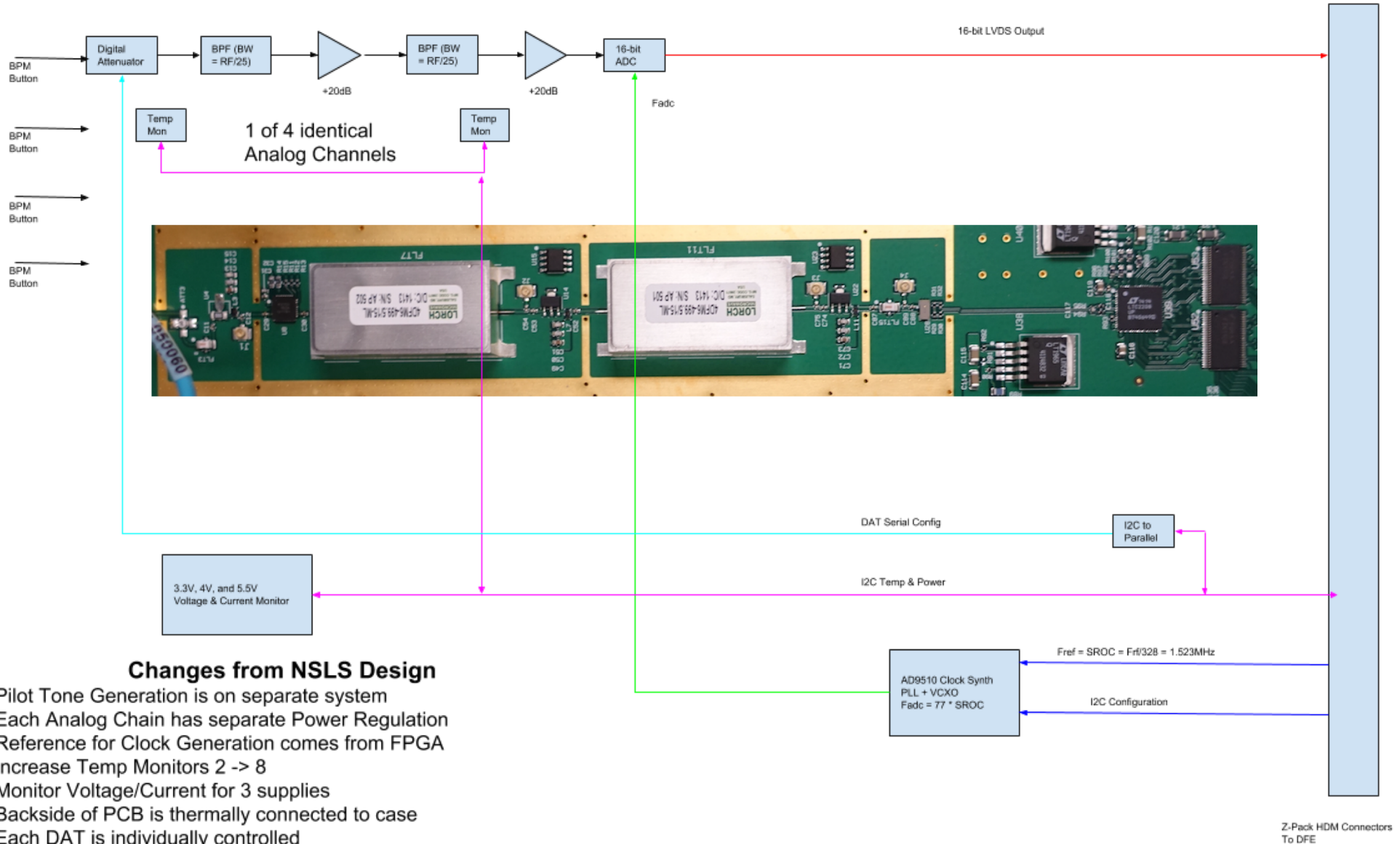


The ceramic filter had an improved linear response with temperature change

- We original chose the Lorch ceramic filter (assembled from 4 ceramic blocks)
- Then we change to a mono-block ceramic filter from CTS

# BPM AFE Design Changes from NSLS2

AFE Block Diagram Simplified



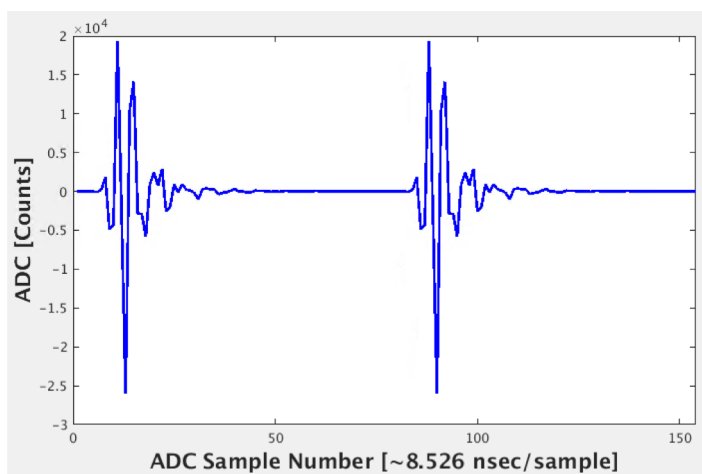
## Changes from NSLS Design

- Pilot Tone Generation is on separate system
- Each Analog Chain has separate Power Regulation
- Reference for Clock Generation comes from FPGA
- Increase Temp Monitors 2 -> 8
- Monitor Voltage/Current for 3 supplies
- Backside of PCB is thermally connected to case
- Each DAT is individually controlled
- SAW BPFs changed to Ceramic

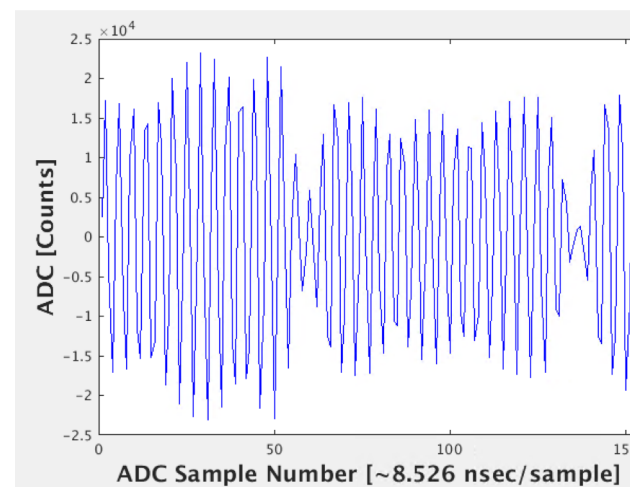
M. Chin

# Parameters for the SR and Booster

Parameter	SR	BR
Circumference [m]	196.8	75
Harmonic Number	328	125
RF Frequency [MHz]	499.6472	499.6472
Revolution frequency [MHz]	1.5233	3.9972
Samples per turn	77	29
Sample Frequency [MHz]	117.297	115.918
Sample period [nsec]	8.525	8.627
Turns in an FA sample	152	380
FA [kHz]	10.022	10.526
SA [Hz]	10.022	



Single Bunch Fill

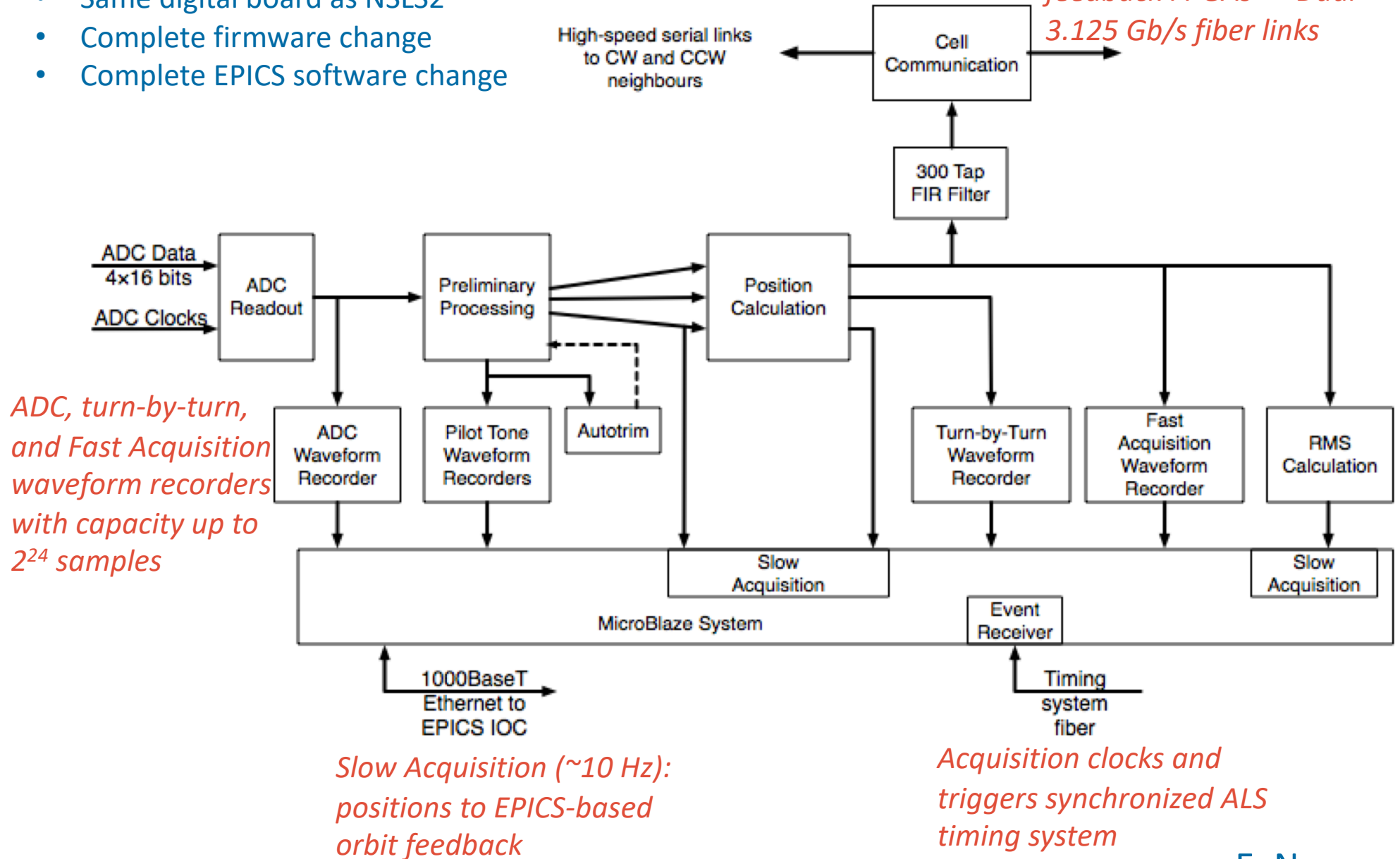


Multi-Bunch Fill

# BPM Firmware

- Same digital board as NSLS2
- Complete firmware change
- Complete EPICS software change

*'Fast Acquisition: ~10 kHz positions to fast orbit feedback FPGAs — Dual 3.125 Gb/s fiber links*

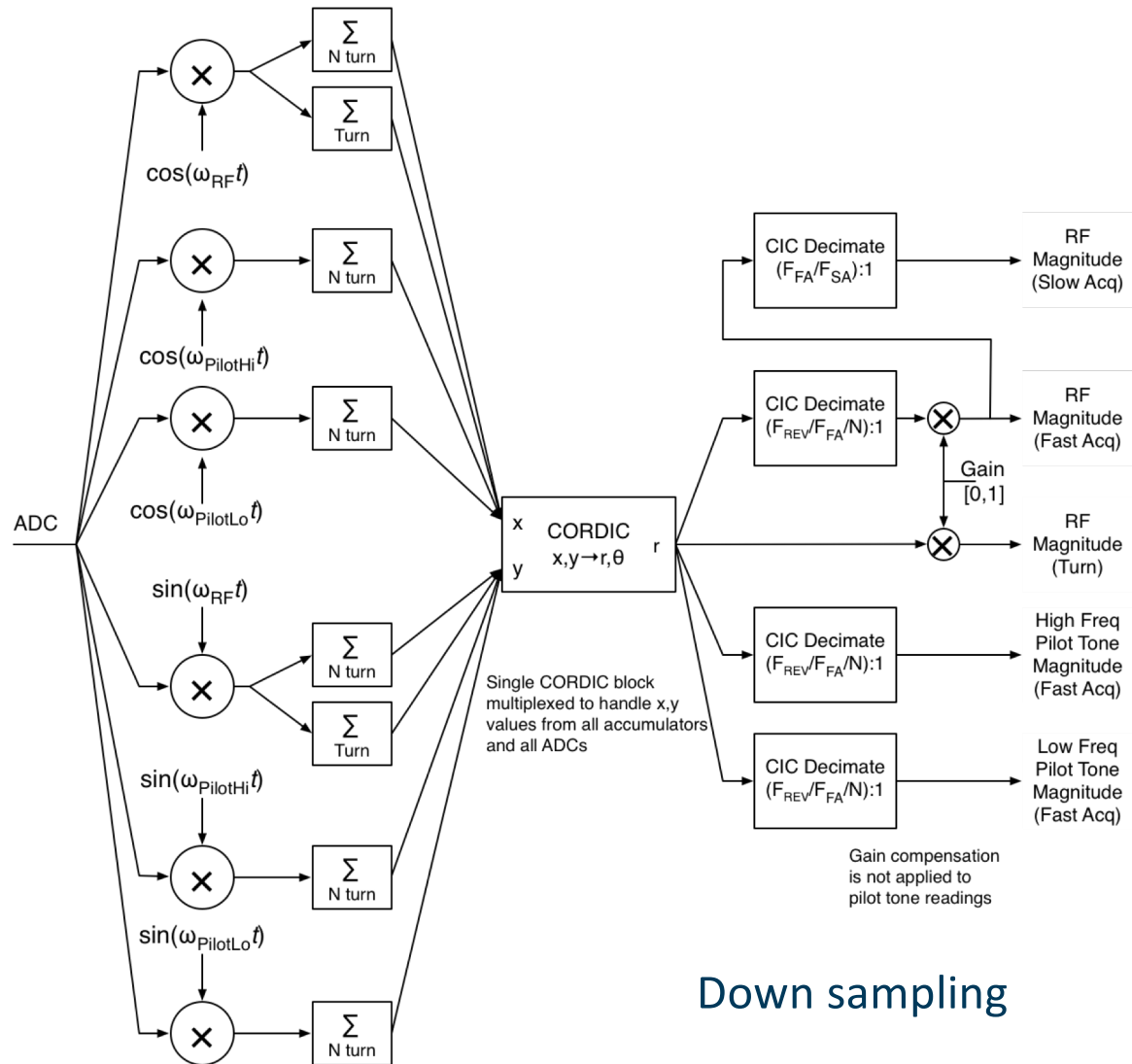


*ADC, turn-by-turn, and Fast Acquisition waveform recorders with capacity up to  $2^{24}$  samples*

*Slow Acquisition (~10 Hz): positions to EPICS-based orbit feedback*

*Acquisition clocks and triggers synchronized ALS timing system*

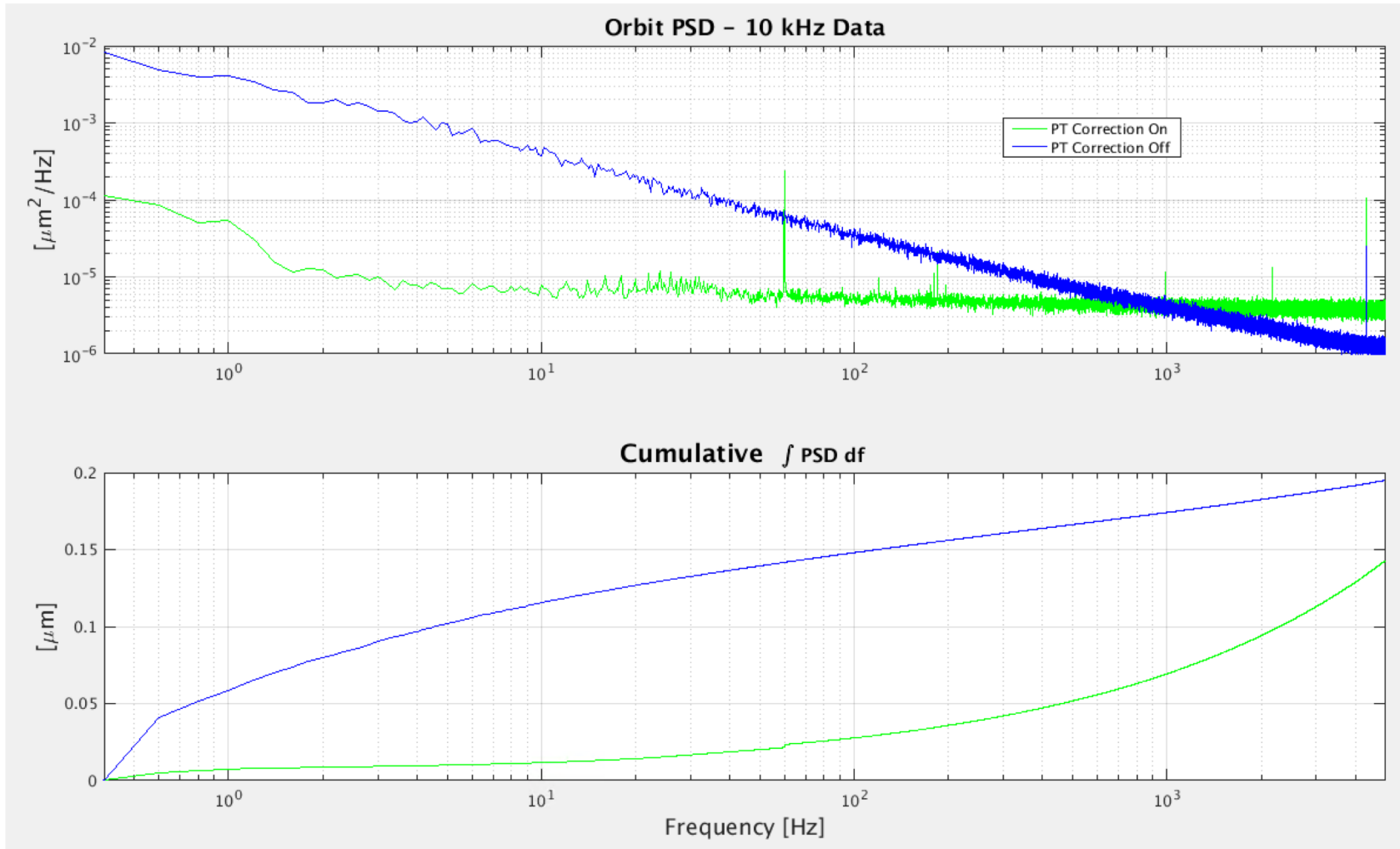
# BPM Firmware: Preliminary Processing Block



Down sampling

Synchronous Demodulation  
(presently  $N = 19$ )

# BPM Noise Floor Measurements

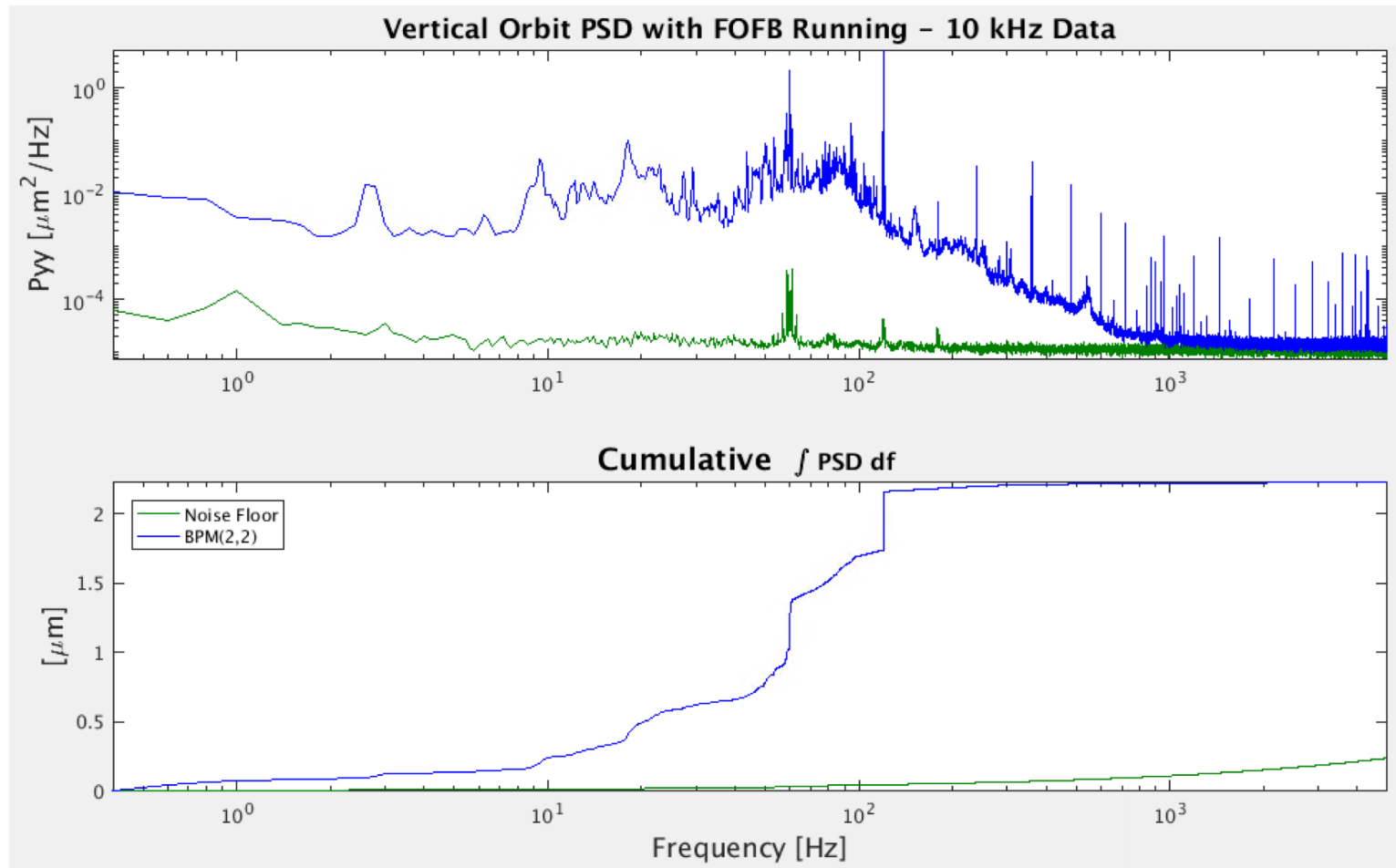


Measure setup: one button signal split 4 ways to the BPM inputs.

- BPM meets our 200 nm RMS noise floor goal from .4 Hz to 5 kHz w/ or w/o pilot tone correction.
- Pilot tone correction provides a benefit up to about 1 kHz. RMS noise from .4 Hz to 1 kHz is 75 nm.
- There is room for improving the pilot tone noise floor.

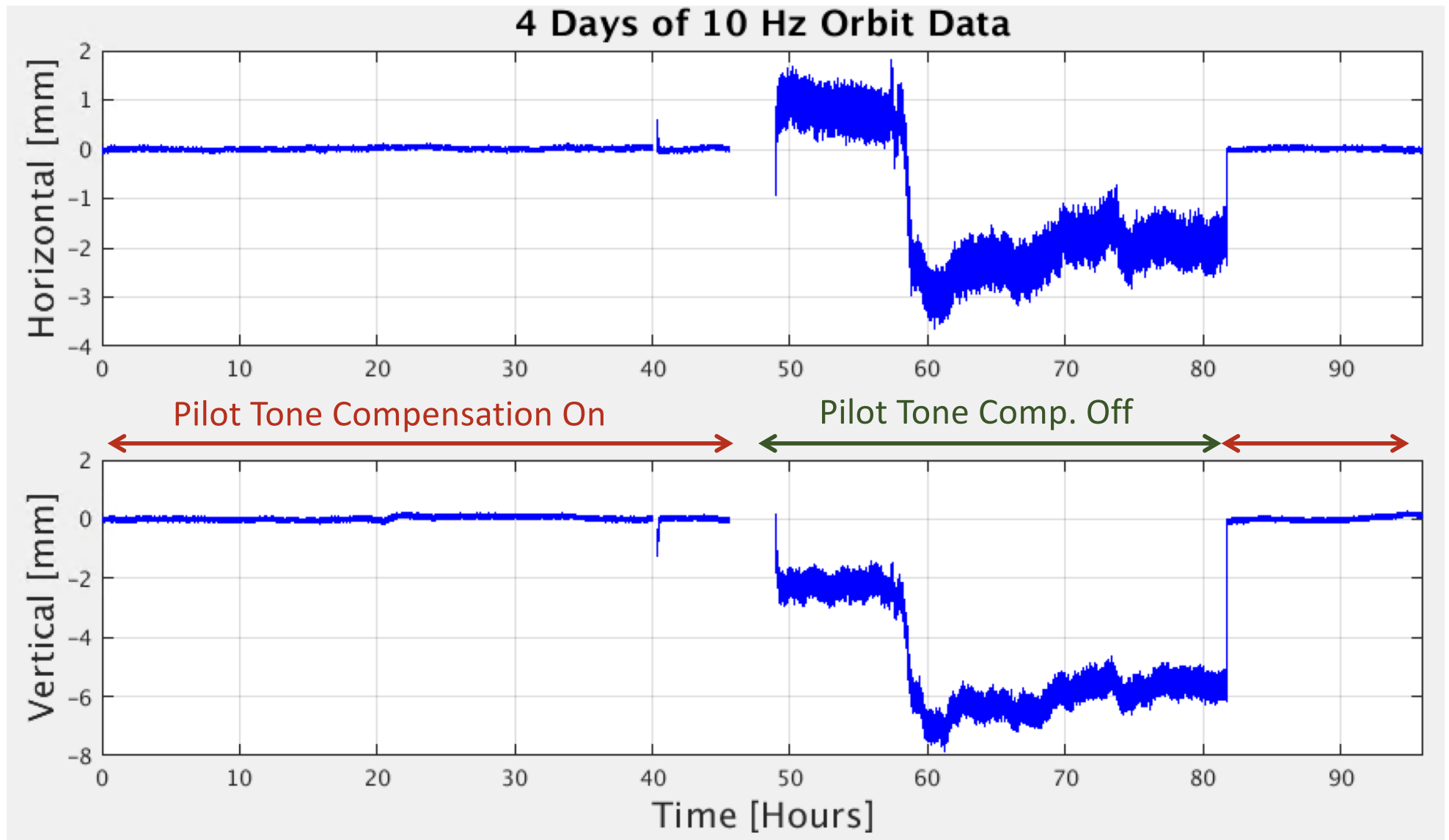


# Beam & Noise Floor at 10 kHz



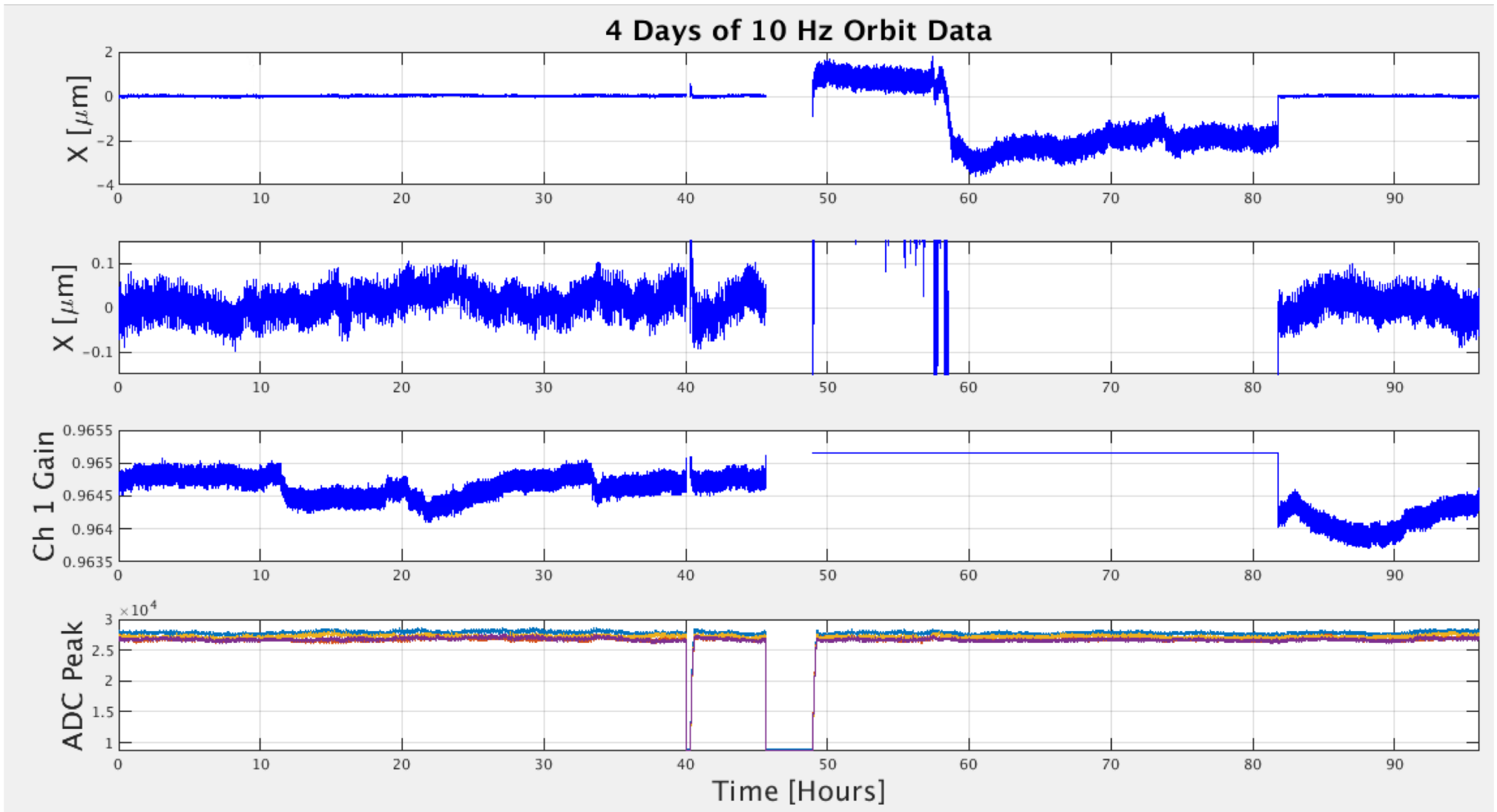
- The area between the lines shows the possible improvement factor if we upgrade our fast orbit feedback system.
- There isn't much beam motion above 1 kHz. It might be a challenge to measure beam motion above 5kHz. The solution is likely a combination of better ADCs (faster and/or higher resolution) and cleaner pilot tone generators.

# 4 Day Orbit Drift Measurement



Orbit Drift Measurement (using a 4-way split button signal)

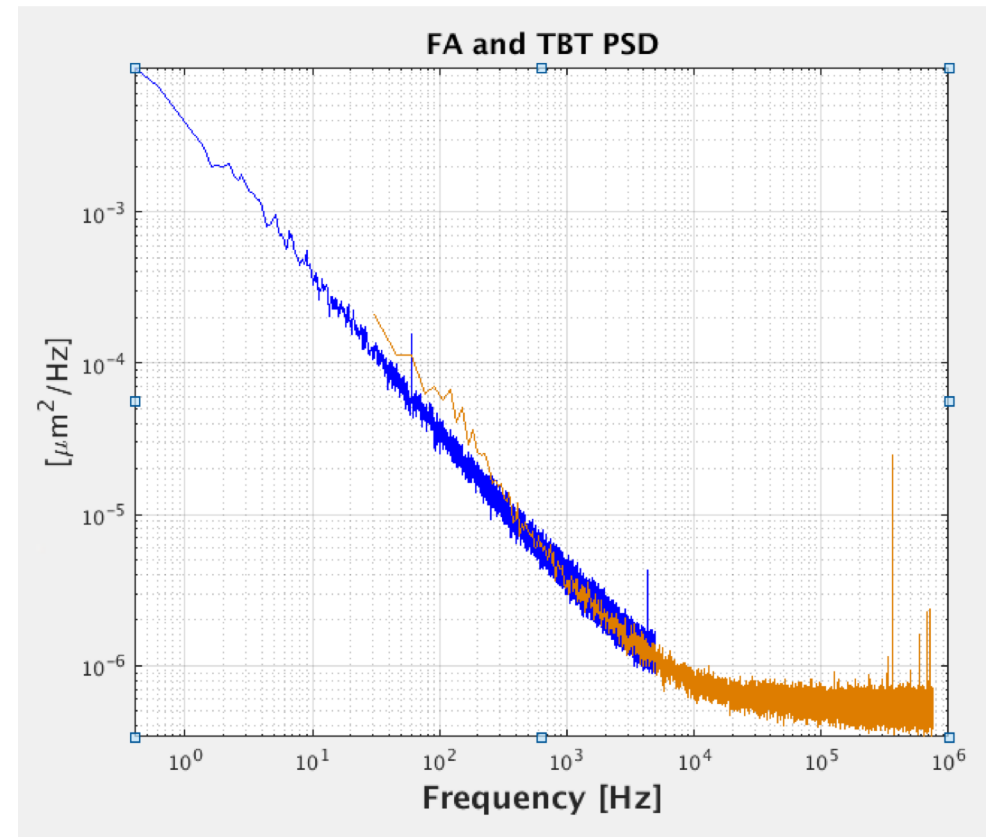
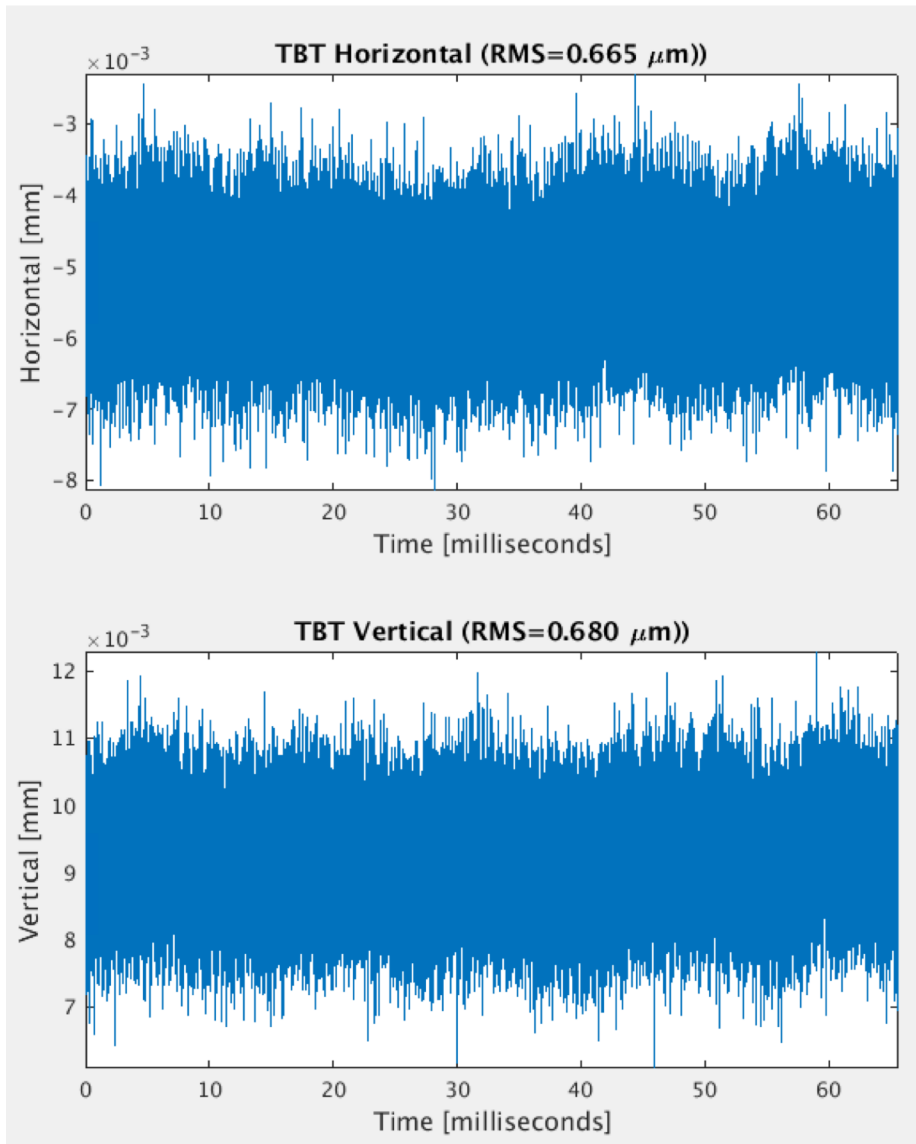
# Drift measurement in more detail



- Orbit Drift Measurement (using a 4-way split button signal)
- Maintained  $\pm 0.2 \mu\text{m}$  RMS over 4 days with pilot tone compensation.

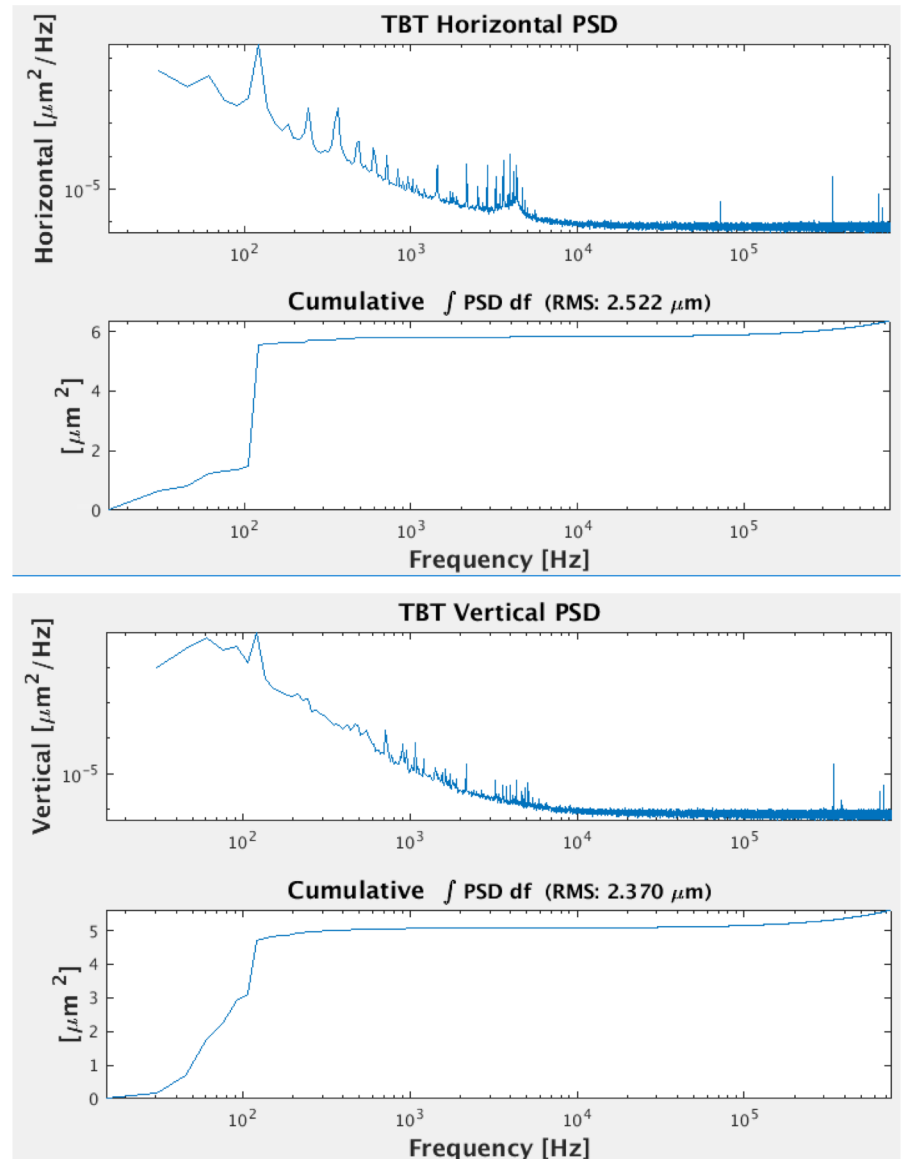
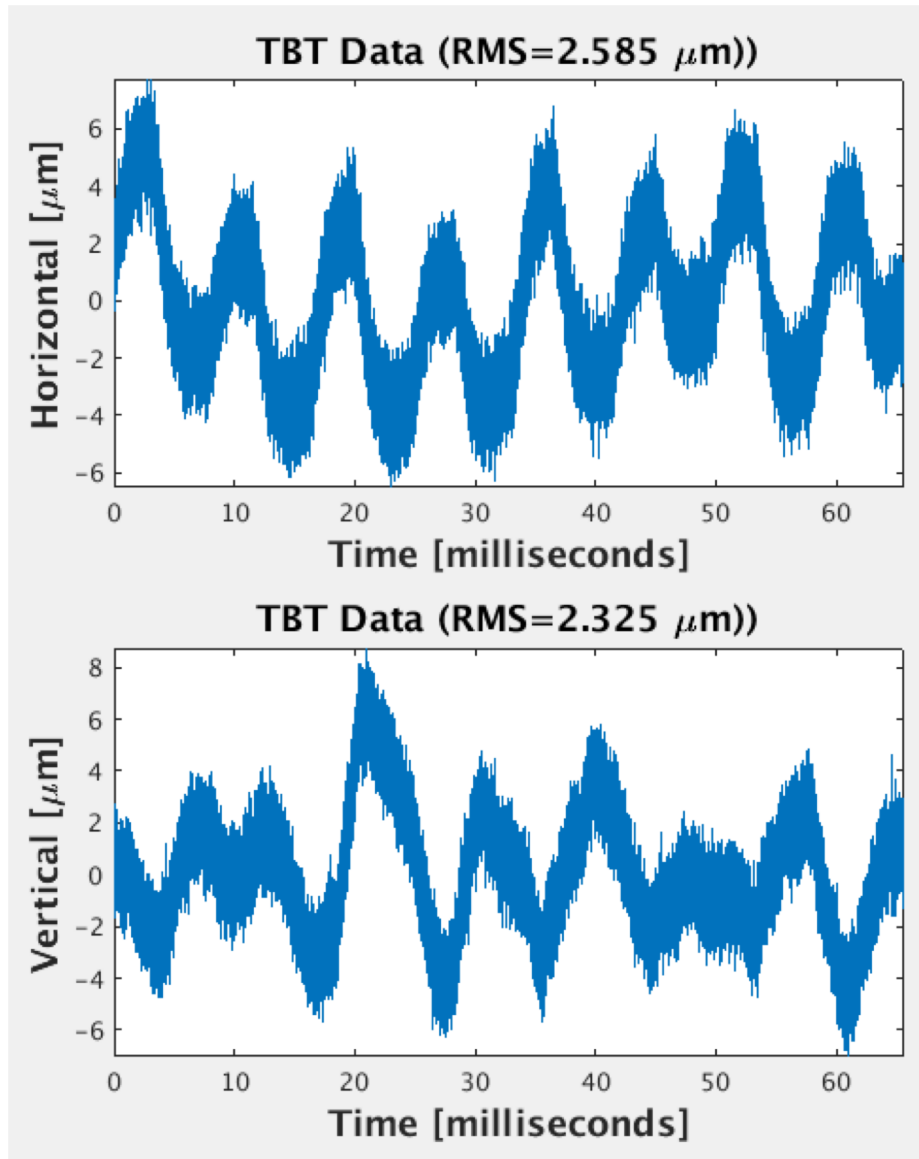
# Multi-bunch Turn-By-Turn Orbit Measurement

Noise measurement done at 500 mA using one button split 4-ways.

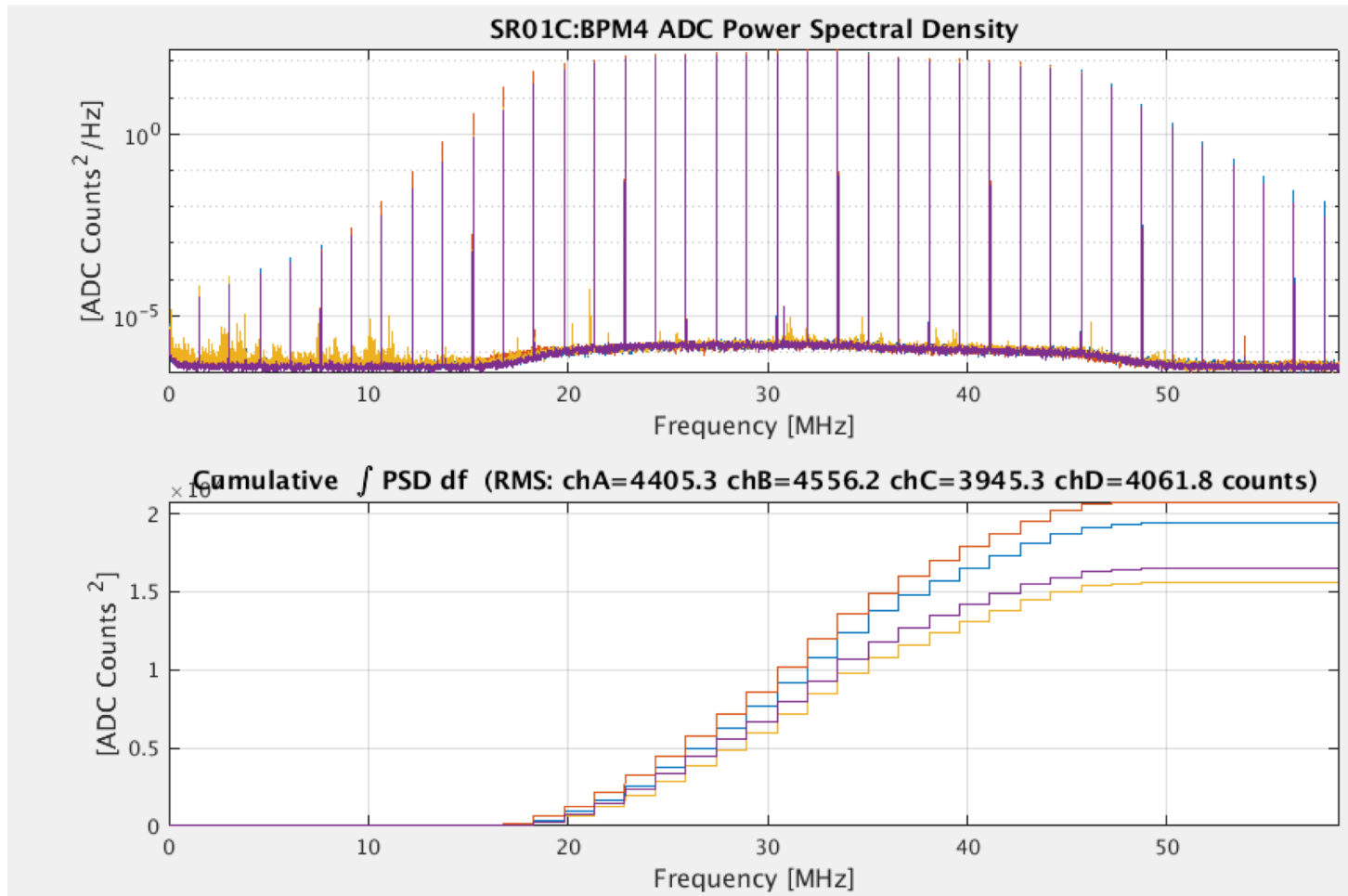


# Multi-bunch Turn-By-Turn Orbit Measurement

## Beam spectrum measurement



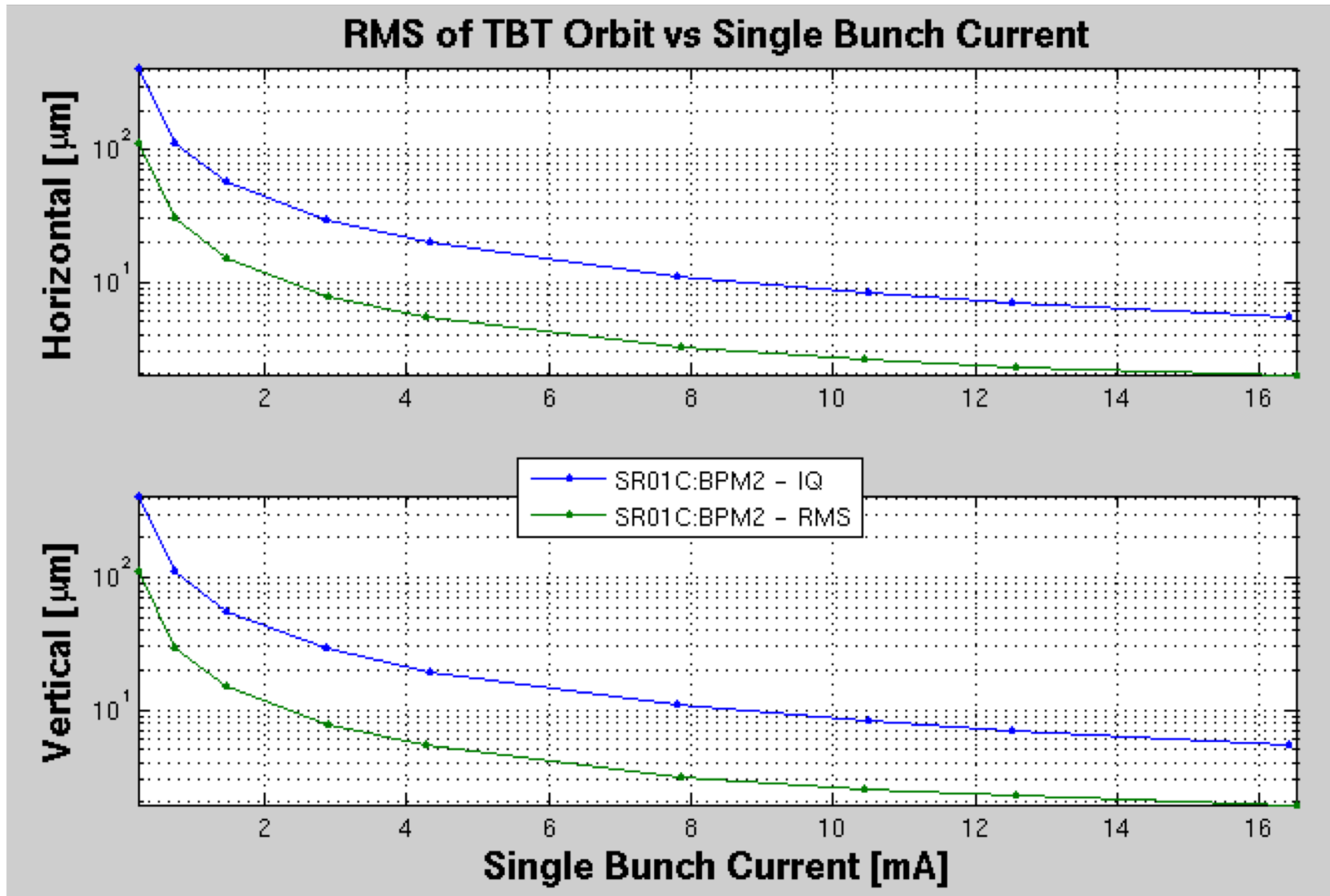
# Single Bunch Turn-By-Turn Orbit Measurement



Two processing modes:

- IQ uses just the RF Rev Harmonic (the normal mode)
- RMS uses the whole spectrum

# Turn-By-Turn, Single Bunch Orbit RMS



IQ uses just the RF Rev Harmonic, RMS uses the whole spectrum.

# Data Recorder

- Data buffers for ADC, TBT, FA data streams with capacity up to  $2^{24}$  samples (~16M)
- Trigger selection: any timing system (MRF) trigger, beam dump, single pass threshold, or software PV.

Window title: /usr/local/epics/R3.15.4/modules/instrument/ALS\_BPM/head/opi/BPM\_recorderControls.edl

SR09S:IDBPM1:

Trigger Mask								Pre-trigger Count	Acquisition Count			
0	0	1	0	0	0	1	1	3080	1048576	Disarm	Arm	ADC <a href="#">View</a>
0	0	1	0	0	0	1	1	1040	100000	Disarm	Arm	TBT <a href="#">View</a>
0	0	0	1	0	0	0	1	10000	50000	Disarm	Arm	FA <a href="#">View</a>
0	0	0	1	0	0	0	1	10000	50000	Disarm	Arm	PL <a href="#">View</a>
0	0	0	1	0	0	0	1	10000	50000	Disarm	Arm	PH <a href="#">View</a>

Trigger	Loss-of-Beam Threshold	Delay From Event To Trigger (~8ns/step)
Trigger	4000	
Single Pass...		
Trigger Bus 4		1
Trigger Bus 5		1
Trigger Bus 6		1
Trigger Bus 7		1

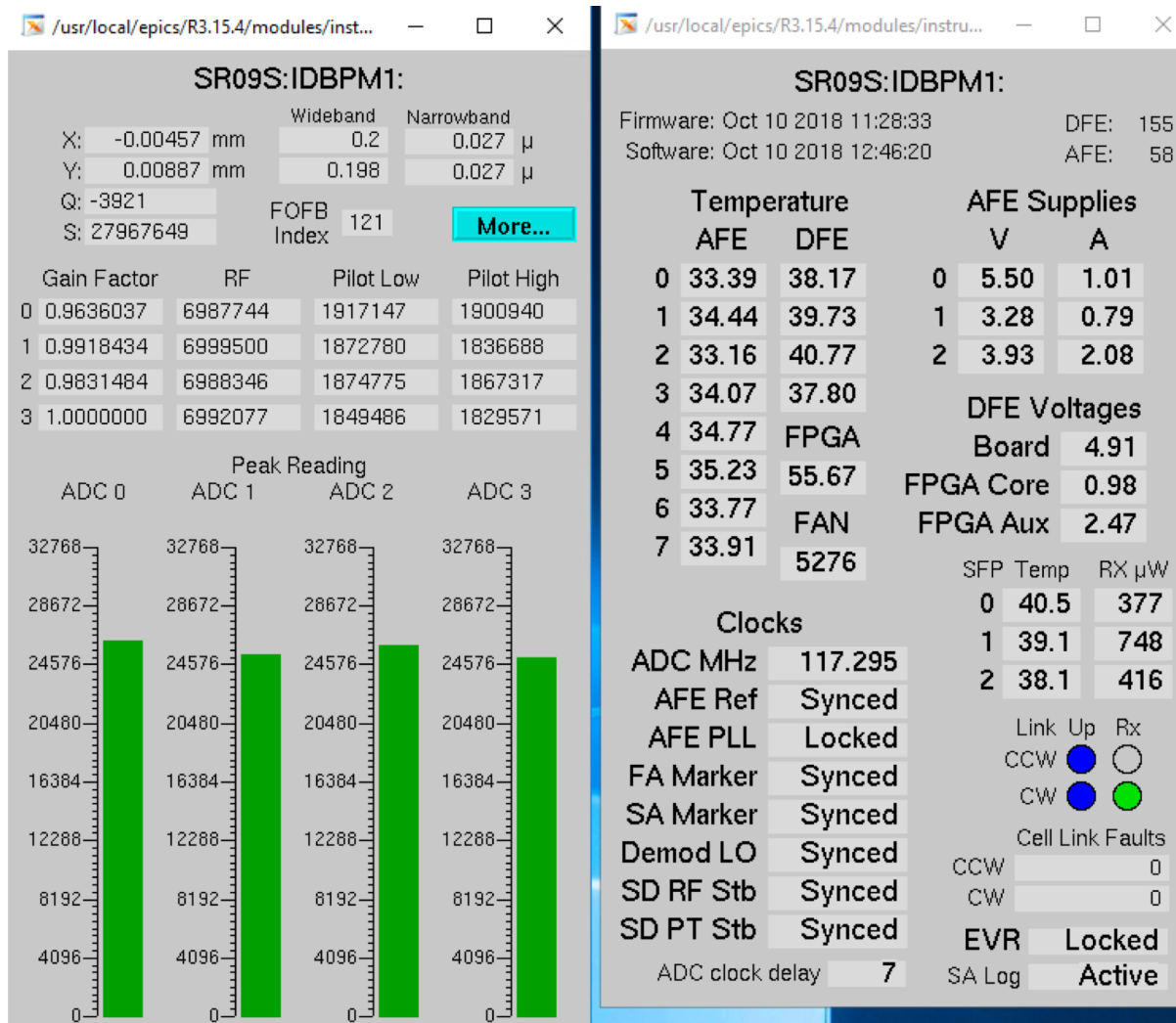
  

Timing System Event	Trigger Mask
Booster start (10)	0 0 0 0
Wall Current & TWE Scope (22)	0 0 0 0
Gun on (36)	1 0 0 0
BR extraction kicker (48)	0 1 0 0
Post SR Injection (68)	0 0 1 0
Post SR Injection, continuous (70)	0 0 0 1
Heartbeat (122)	0 0 0 0



# BPM Health Monitoring

- Health monitoring of temperature, voltages, clocks, etc.
- The pilot tone also provides an opportunity to run diagnostics checks on the BPM electronics during shutdown days. Presently, two pilot tones can be set on 5 different frequencies (including RF), and it could be expanded to include more frequencies.



# BPM R&D

## The wish list is the following.

- Faster ADCs (presently  $\sim 125\text{MHz}$ )
  - 77 Samples / SR turn is a little low
- Component R&D
  - Bandpass filters
  - DAT, amplifiers, ...
- Cleaner pilot tones
- 4 Channel ADCs
- Develop a pilot tones on RF compensation method

Hopefully ALS-U will provide an opportunity to address these issues.

# Orbit Stability

## Fast orbit feedback

# Cell Controllers and FOFB



## The ALS Cell Controller

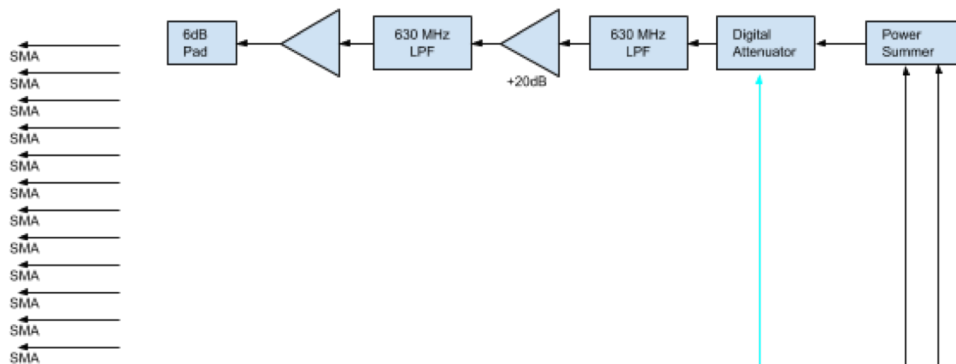
- Conceptually similar to NSLS2 FOFB System
- Different hardware, firmware, and software

## Multiple Functions

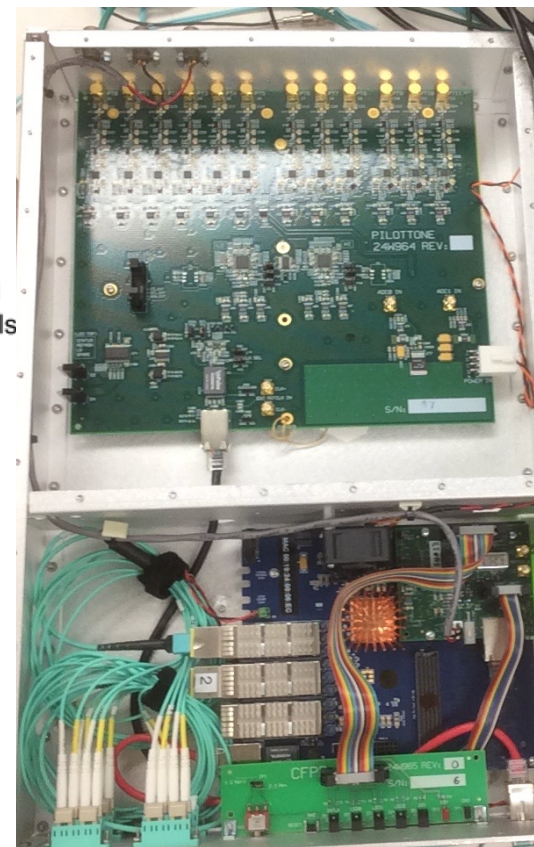
- FOFB – Collects BPM data at 10 kHz, computes the fast orbit feedback compensation, communicates to the fast power supplies
- Generates the pilot tones for the BPMs
- Fast orbit interlock (relay output)

# ALS Pilot Tone Generator

Pilot Tone Generator Diagram Simplified



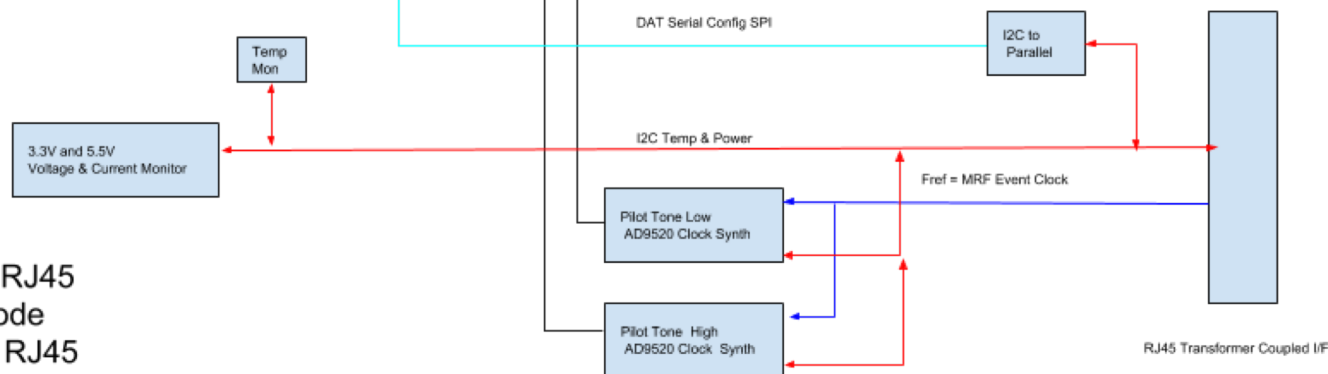
1 of 12 identical Analog Channels



- Two Tone Generators
- Presently run at  $\pm 11/19$  Rev Harmonic ( $\sim 882$  kHz)

## Design Highlights

- Transformer coupled I2C I/F using standard RJ45
- Dual AD9520 Clock Synthesizers in VCO mode
- 125MHz Reference for Clock Generation on RJ45
- Monitor Voltage/Current for 2 supplies
- Backside of PCB is thermally connected to case
- Each DAT is individually controlled



# Fast orbit feedback architecture

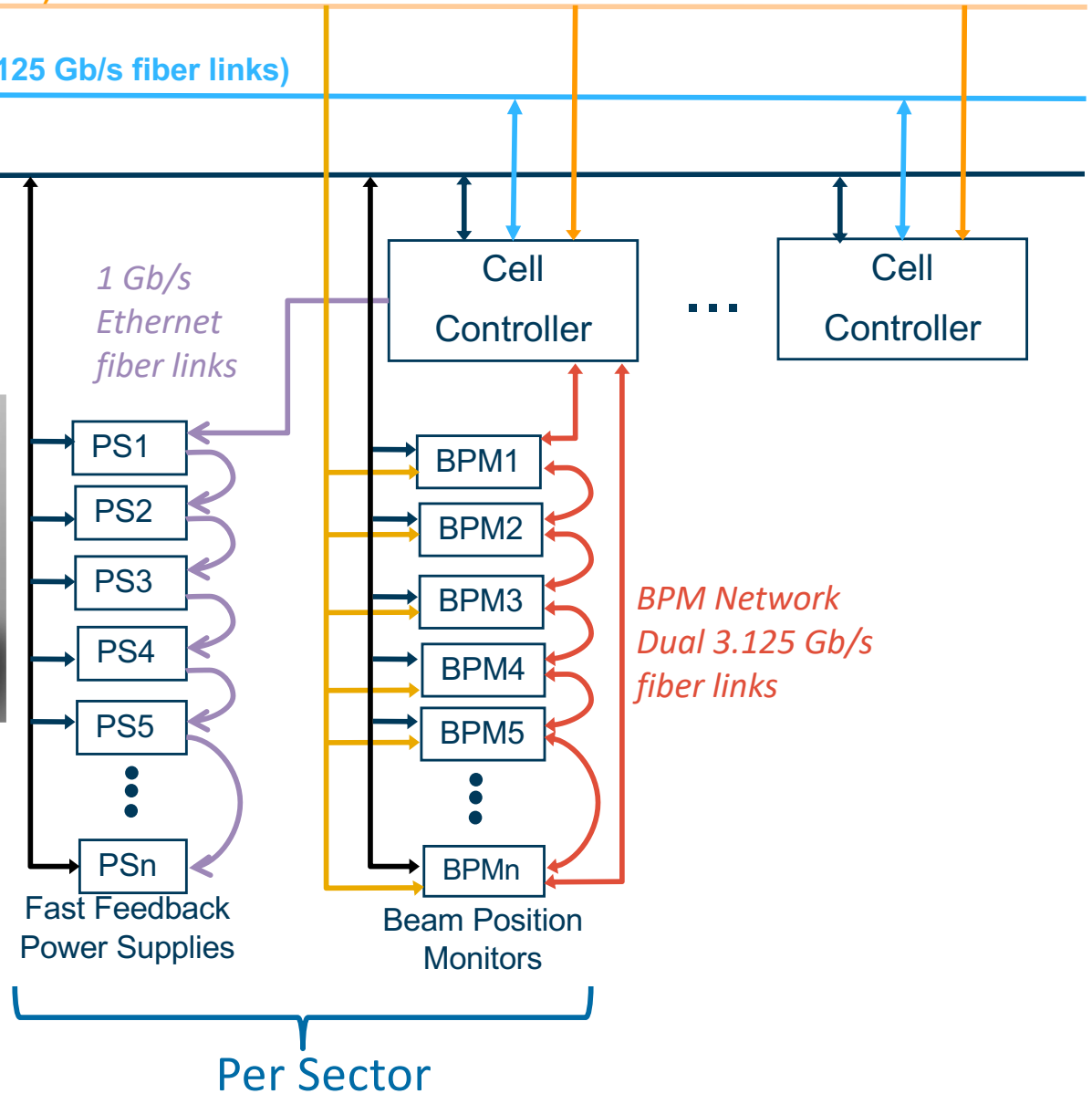
MRF: Events / Timing Data (fiber fanouts)

Fast Orbit Feedback Network (Dual 3.125 Gb/s fiber links)

Ethernet – EPICS Channel Access



Power Supply for FOFB  
(Caen Fast-PS Series)



# Fast Orbit Feedback System

- FPGA based, one cell controller per SR sector
- 3.125 Gb/s fiber links to local BPMs and to neighboring units
- 1 Gb/s ethernet fiber link to local fast corrector power supplies
- 10 kHz update rate
- $< 20 \mu\text{s}$  latency from facility timing system 'fast acquisition' marker until new power supply setpoint transmission. Includes time to:
  - acquire position values from all local BPMs
  - acquire position values from all other fast feedback units
  - compute new power supply setpoints
  - transmit packet to local power supplies
- Provides orbits interlocking (relay output) at the 10 kHz rate with approximately  $20 \mu\text{s}$  latency from the start of a BPM acquisition.

# Orbit Feedback System Transition Plan

- Transitioning from Bergoz BPMs to our new BPM
  - Present state is,  
70 Bergoz, 52 New BPMs
  - In 2019 we hope to transition to,  
12 Bergoz, 112 New BPMs
- The present FOFB system uses both Bergoz and new BPMs at a 1 kHz data rate. *System commissioned by Christophe Steier, Simon Leemanns, Tom Scarvie, Eric Williams, ... .*
- In 2019, we hope to transition to new Caen power supplies and increase the data rate to 10 kHz.
- We also have funding to replace the aluminum vacuum chambers at the fast correctors with higher bandwidth stainless steel chambers.



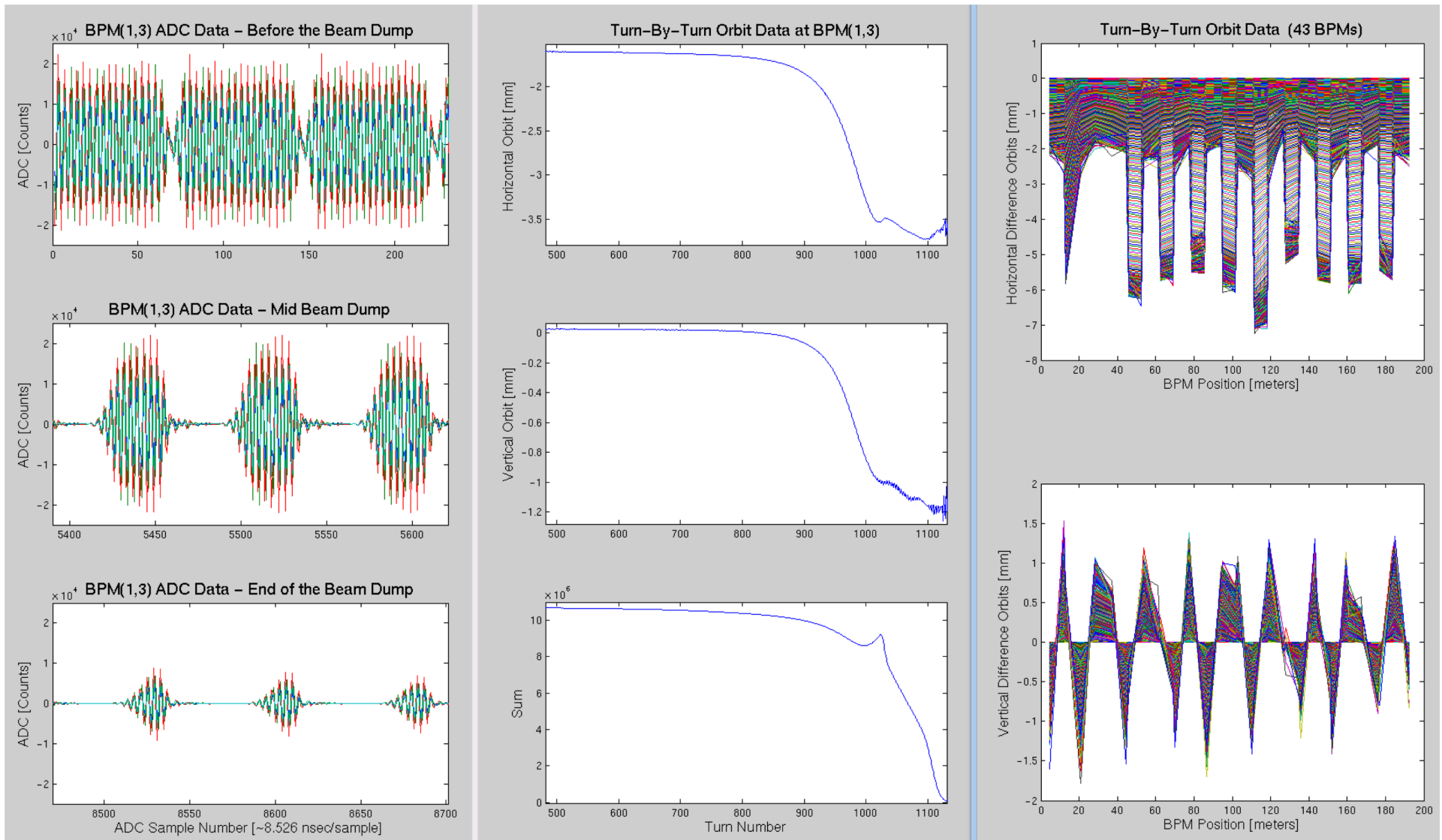
Aiming for a closed loop bandwidth between 500 to 1000 Hz



# BPM Position Monitor

Fun Measurements

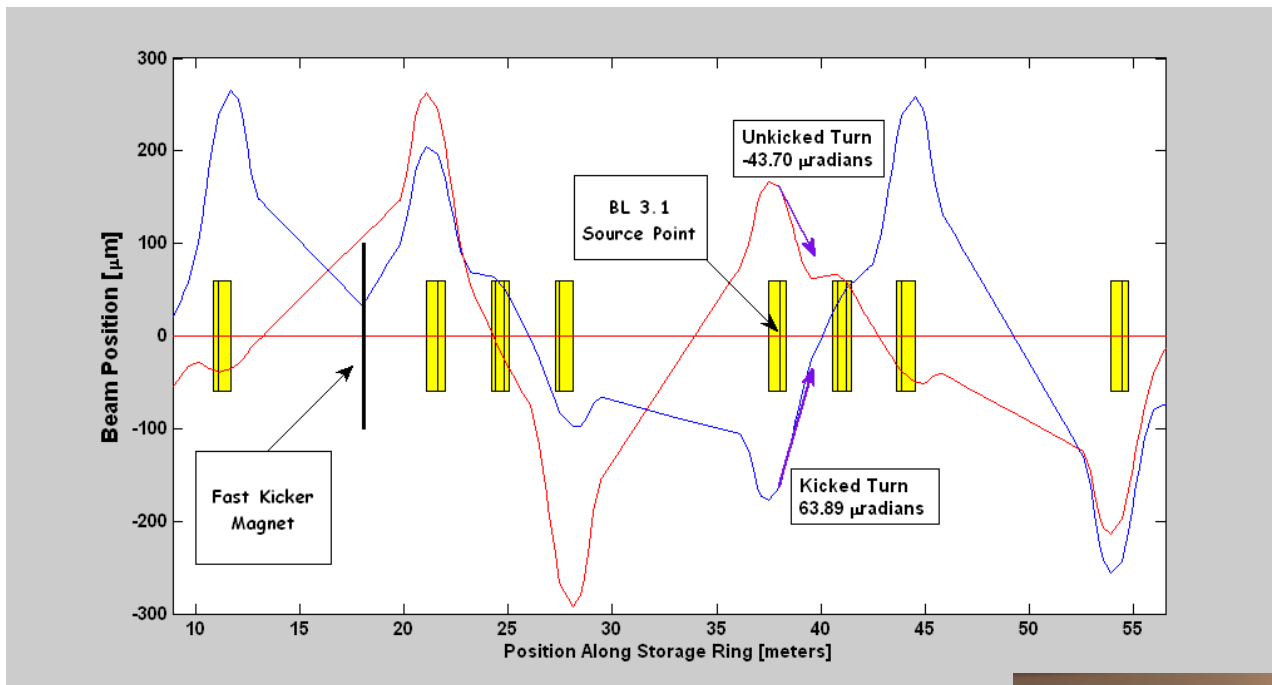
# Beam Dump Monitoring at ALS



ADC buffers can also provide some limited fill pattern information.

500 mA multi-bunch TBT is about  $.5 \mu\text{m}$  rms

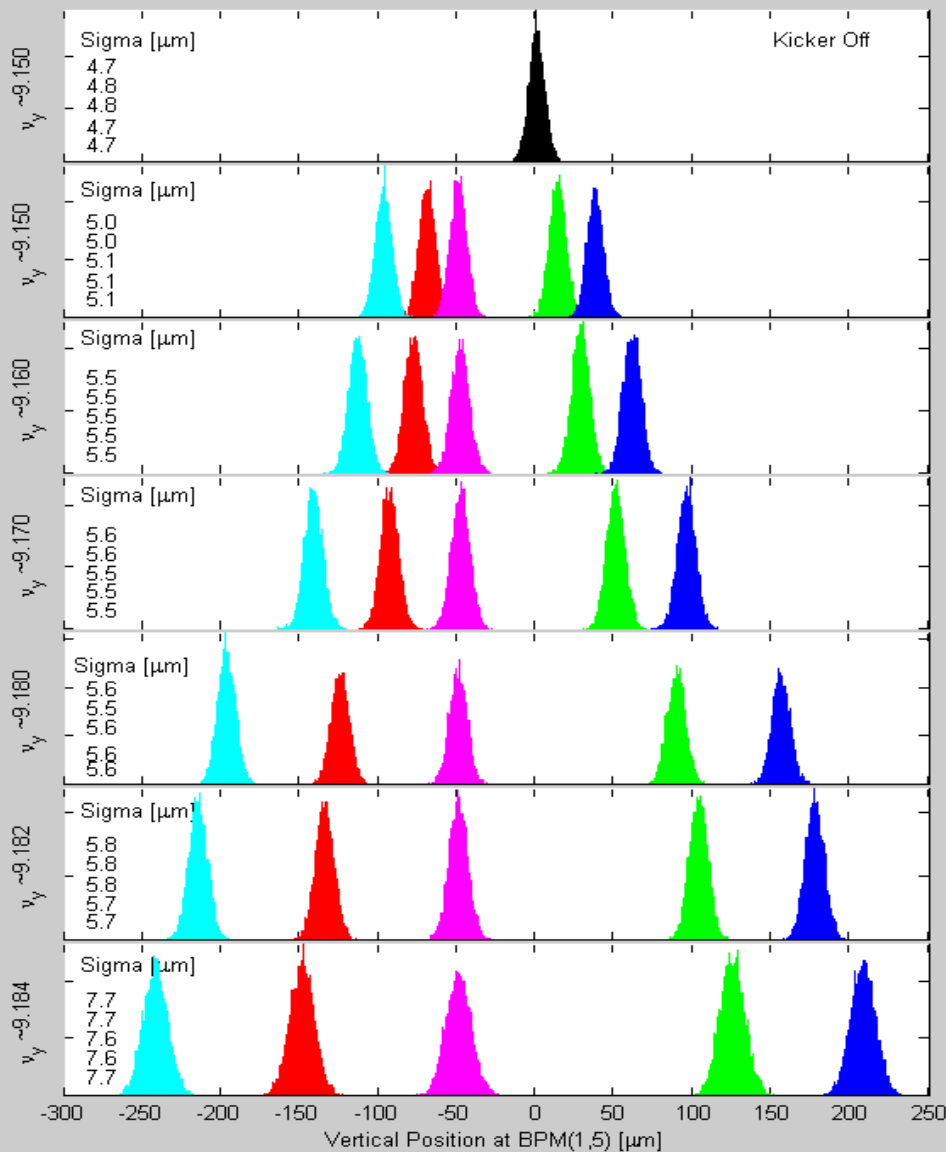
# Pseudo Single Bunch Kicker – Kicking Every Other Turn



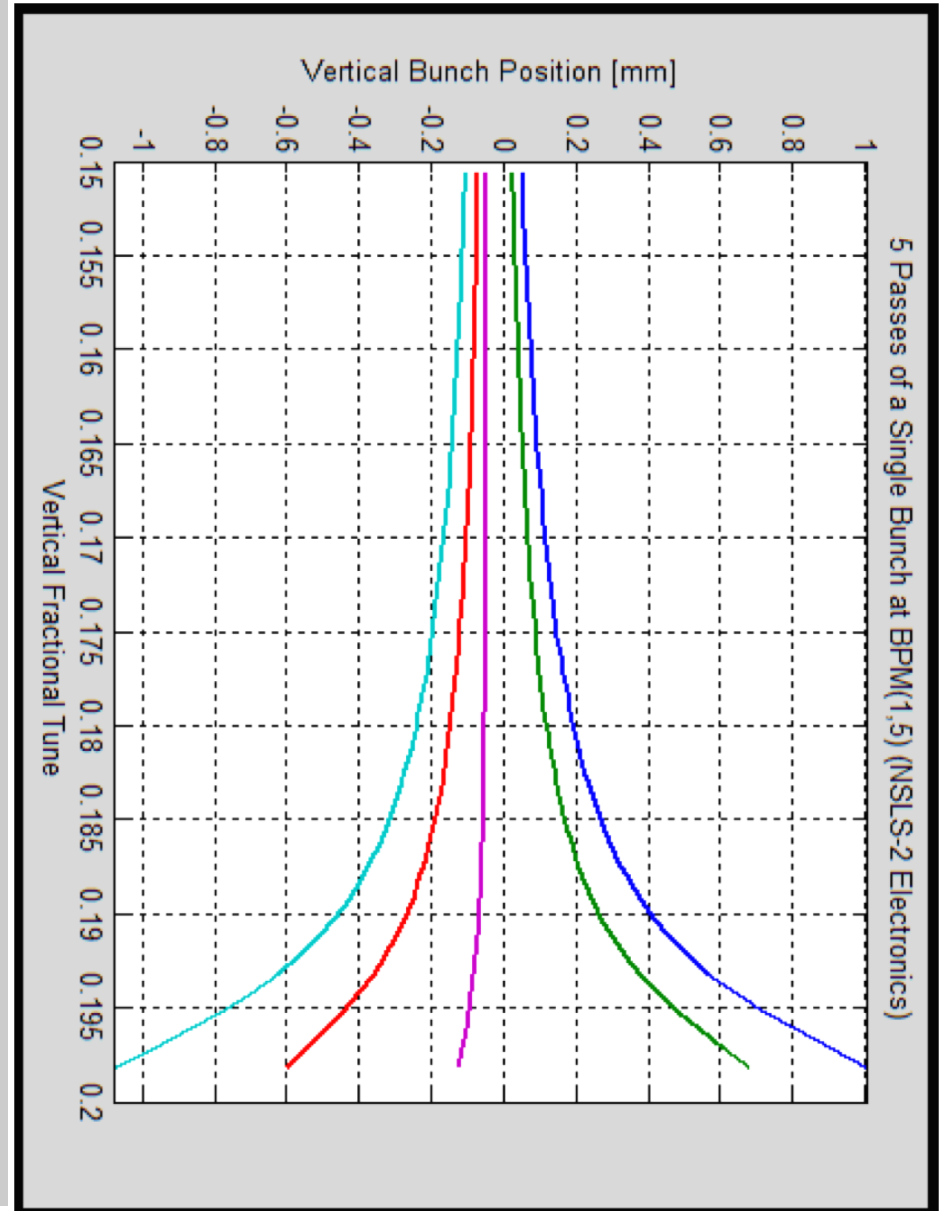
BL 3.1 Image for Single Bunch, 750 Volts on the kicker, 1.52/2 MHz



# Pseudo Single Bunch Kicker – Kicking Every 5<sup>th</sup> Turn



50,000 turns per plot



BPM TBT Histogram at Different Vertical Tunes (NSLS2 BPM)

Model Orbits for Each of the 5 Turns Verses Vertical Tune



# 2-Bunch, Asymmetric Current

Fill pattern

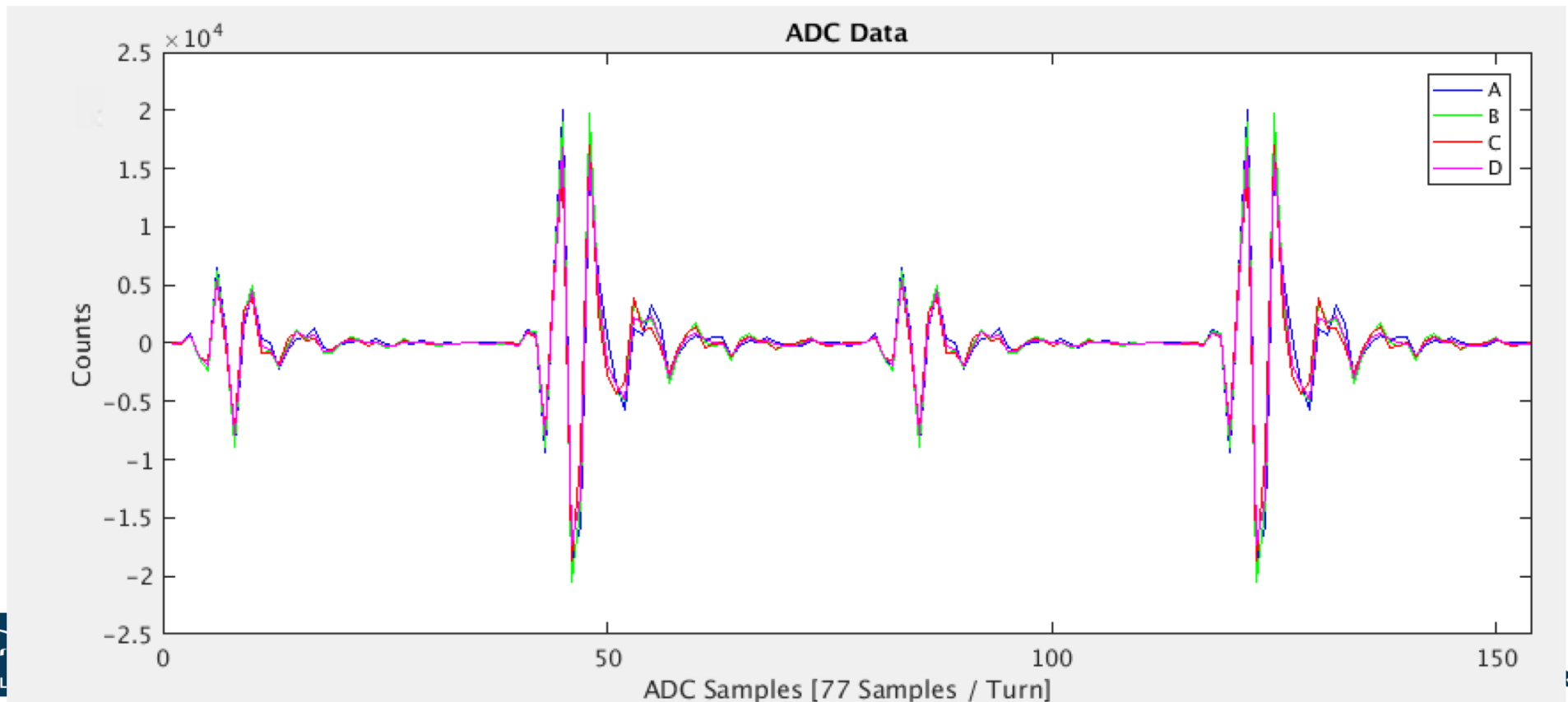
- About 1.2 mA each in bunches 144, 145, 146
- About 4.0 mA each in bunches 308, 309, 310

The fast injection magnets were used to kick the beam.

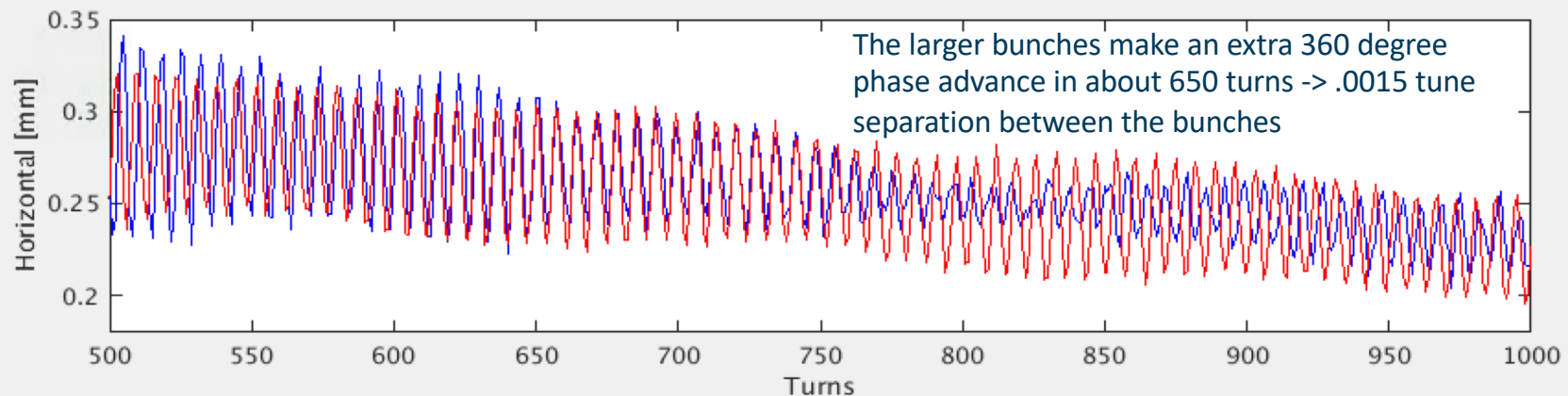
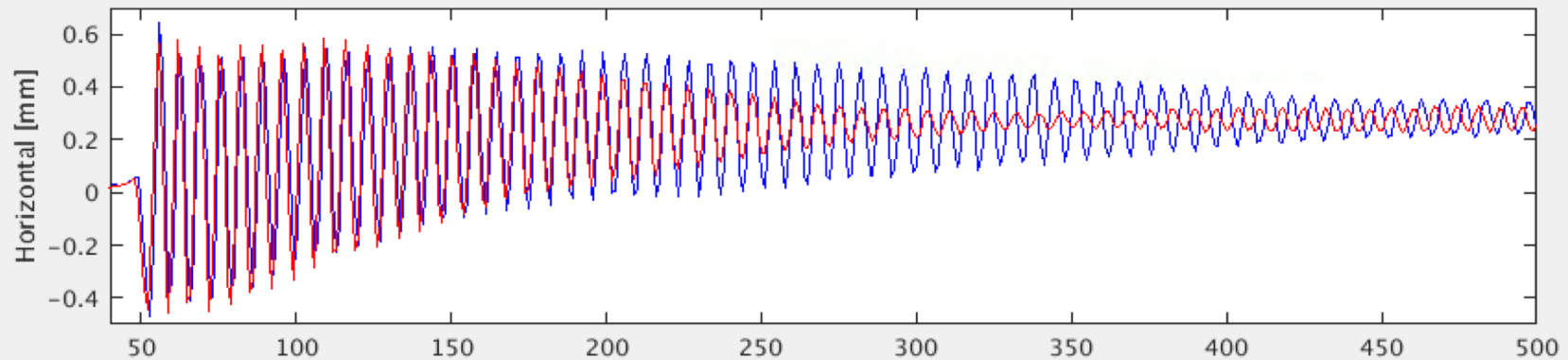
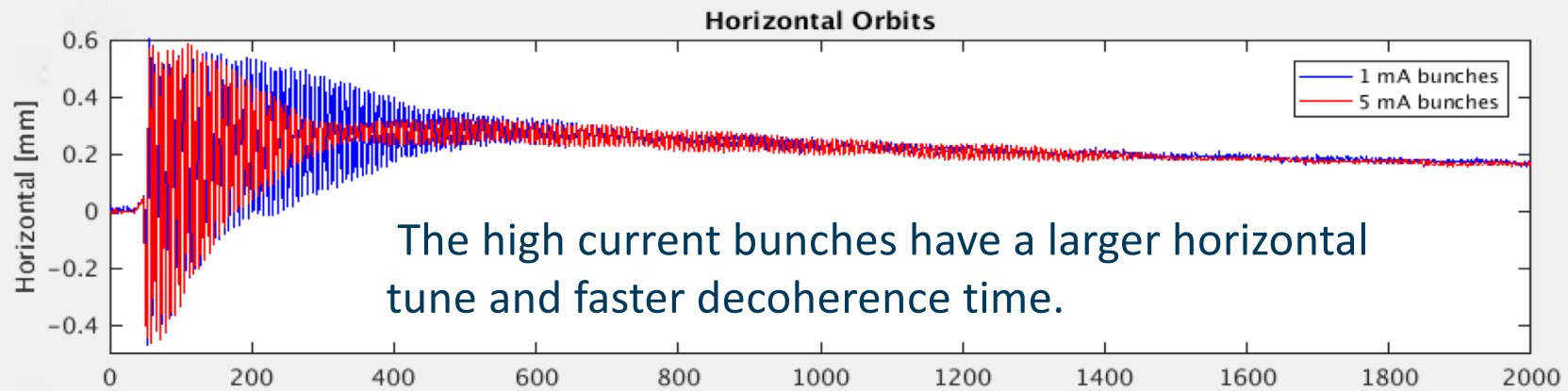
The orbits were computed using RMS ADC counts over half a turn (77 samples / turn):

Orbit1 from ADC samples 1:38 (the 1.2mA bunches)

Orbit2 from ADC samples 40:77 (the 4.0mA bunches)



# 2-Bunch, Asymmetric Current



# Conclusion

- The pilot tone system is working well
  - For real-time compensation of BPM electronic errors
  - As a diagnostic tool for BPM health and performance
- We'd like to thank ALS management for supporting this effort!
- We'd like to thank the NSLS-II team for being bold and taking a new direction with BPM development. And providing us open access to their work.

**Extra  
Slides**

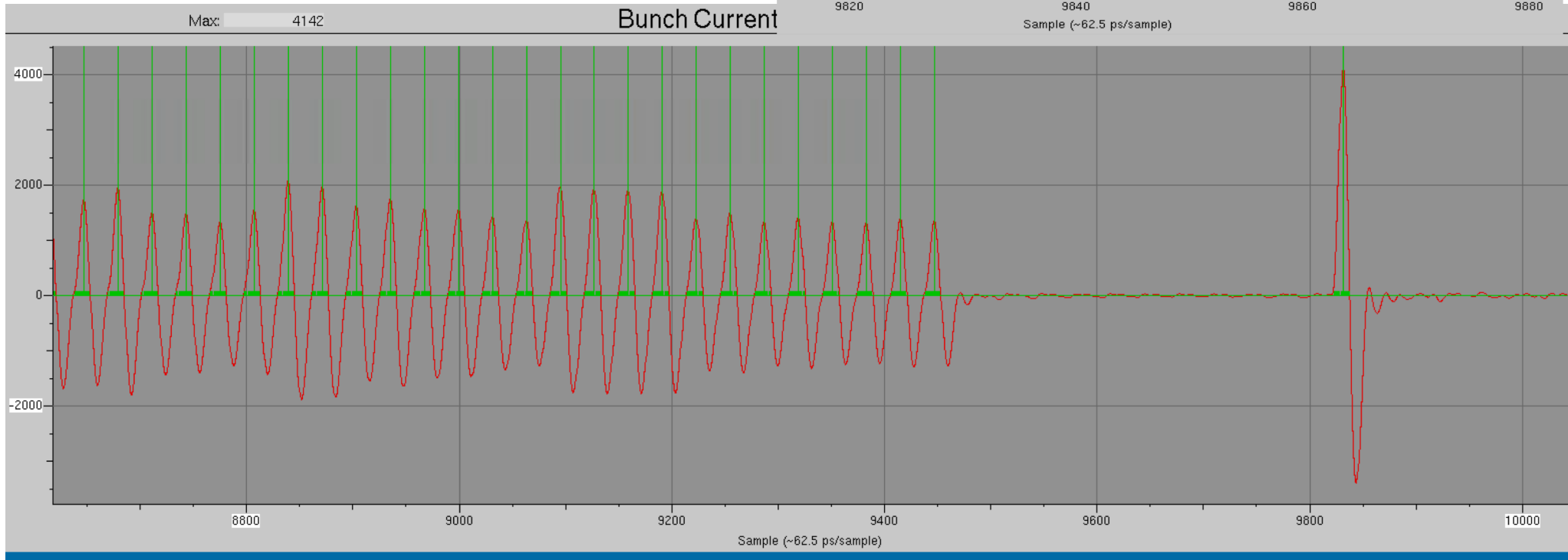
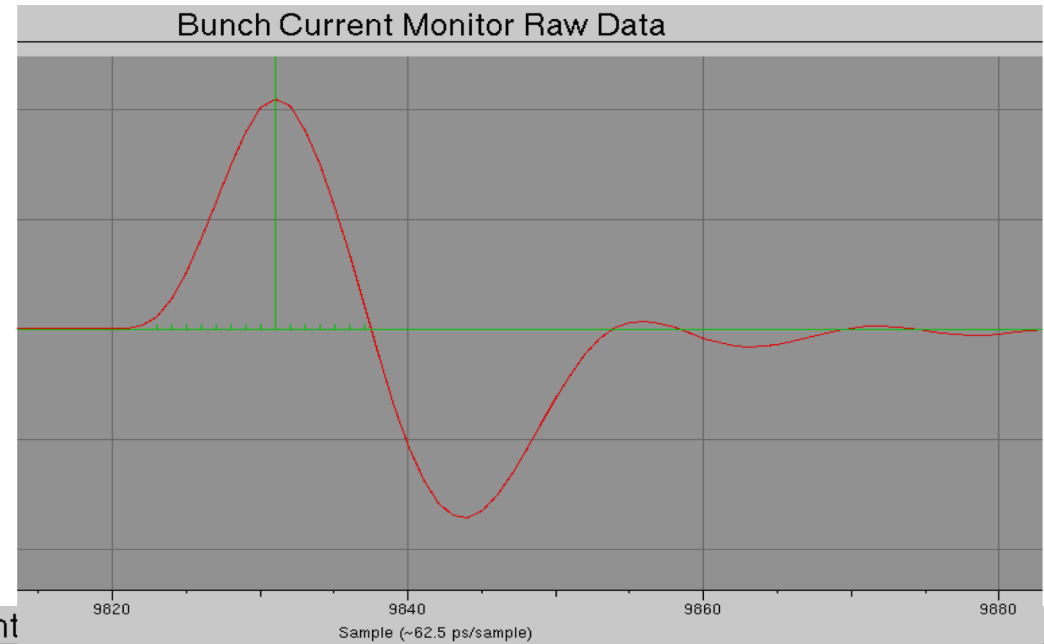
Bunch Current  
Monitor (BCM)



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The bunch current and phase can be estimated from a BPM button signal by sampling a button signal at just off the RF frequency.

32 samples / 2 nsec



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